

# Deposition monitoring of rare earths doped silicon rich oxide films by grazing incidence X-ray fluorescence and reflectivity analysis



G. Pepponi<sup>1</sup>, M. Morales<sup>2</sup>, K. R. Dey<sup>2</sup>, F. Gourbilleau<sup>2</sup> and D. Chateigner<sup>3</sup>



1 MiNALab, CMM – irst, Fondazione Bruno Kessler, Via Sommarive 18, 38123 Povo, Trento, Italy 2 CIMAP UMR CNRS/CEA/ENSICAEN/UCBN, 6 Boulevard du Maréchal Juin, 14050 Caen Cedex 4, France 3 CRISMAT, ENSICAEN, IUT-Caen, Université de Caen Basse-Normandie, 6 Boulevard du Maréchal Juin, 14050 Caen, France

### **MOTIVATION**

The efficiency of thin film solar cells can be improved with the addition of a photon down-conversion top layer. In this down converter layer, incident photons with energy larger than twice the band gap energy will give rise to two photons with lower energy, and then a solar cell efficiency of around 40% can be achieved. In this work, Pr co-doped silicon rich oxide (SRO) thin films were investigated for their suitability as a downconverter layer.

#### **GIXRF** analysis

## Samples

Sample were fabricated by reactive magnetron co-sputtering in two different chambers (C1 and C2) to check the deposition and check for possible contamination due do previous uses of the chambers. A pure silica target SiO<sub>2</sub> topped with  $Pr_6O_{11}$  pellets was sputtered.

Hence some samples were annealed at different temperatures for 1 hour under nitrogen gas flow. Such treatment improves the phase separation between Si and SiO2 and allows recovering of the defects.

Experimental parameters are shown in the tables below.

		Target ty	Target type		Substrate		Deposition condition					
Sample	$SiO_2$	$Pr_6O_{11}$	Yb <sub>2</sub> O	3 Type	Treatmen	nt Temp	Ptot	$rH_2$		Power	SRSO/SiO	
name		chips	chip	s		(°C)	$\mu$ bar	%		(W)	layer	
A1182	$SiO_2$	11		0 silicon	n no	25	20	0		60	${\rm Mono}\;{\rm SiO}_2$	
A1183	$SiO_2$	11		0 Silicon	n no	25	20	44%		60	Mono SRS	
A1195	$SiO_2$	11		0 silicon	n no	400	20	44%		60	Xc22	
								(0% layer	for SiO <sub>2</sub>		SRSO 2nm SiO <sub>2</sub> 4nm	
A1199	$SiO_2$	11		0 silicor	n no	400	20	44%		60	Xc25	
	_							(0%)	for $SiO_2$		SRSO 1nm	
								layer	·)		$SiO_2 4nm$	
Target type					Substrate			Deposition condition				
Sample	e SiO	$D_2   Pr_6$	O <sub>11</sub>	$Yb_2O_3$	Type	Treatmen	nt   T	emp	Ptot	$rH_2$	Power	
name		0	hips	chips				$(^{\circ}C)$	$\mu bar$	(sccm)	(W)	
D007	SiC	$D_2$	10	0	silicon	no		25	20	10	60	
D022	SiC	$\mathcal{D}_2$	17	0	silicon	no		25	20	50	100	
D023	9:0	$\mathcal{D}_2$	17	0	silicon	200		05		50	200	
D025	BIC	J2	11	0	sincon	no		25	20	50		
D023 D048	Sic	_	0	0	silicon	no		$\frac{25}{25}$	20 20	10		
		$\mathcal{D}_2$									200	
D048	SiC	$D_2$ $D_2$	0	0	silicon	no		25	20	10	200	
D048 D050	SiC SiC	$D_2 \\ D_2 \\ D_2 \\ D_2$	0 0	0 0	silicon silicon	no no		$\frac{25}{25}$	20 20	$10 \\ 50$	200 200 200	
D048 D050 D054	SiC SiC	$     D_2     D_2    $	0 0 0	0 0 0	silicon silicon silicon	no no		$25 \\ 25 \\ 25$	20 20 20	10 50 0	200 200 200 200	
D048 D050 D054 D061	SiC SiC SiC	$     \begin{array}{c}             2_2 \\             2_2 \\           $	$\begin{array}{c} 0 \\ 0 \\ 0 \\ 11 \end{array}$	0 0 0 0	silicon silicon silicon	no no no		$25 \\ 25 \\ 25 \\ 130$	20 20 20 20	$     \begin{array}{c}       10 \\       50 \\       0 \\       10     \end{array} $	200 200 200 200 180	
D048 D050 D054 D061 D071	SiC SiC SiC SiC	$     \begin{array}{c}       2_2 \\       2_2 \\       2_2 \\       2_2 \\       2_2 \\       2_2 \\       2_2 \\       2_2 \\       2_2 \\       2_2 \\       2_2   \end{array} $	$\begin{array}{c} 0 \\ 0 \\ 0 \\ 11 \\ 11 \end{array}$	0 0 0 0 0	silicon silicon silicon silicon	no no no no		$25 \\ 25 \\ 25 \\ 130 \\ 25 \\ 25$	20 20 20 20 20	$     \begin{array}{c}       10 \\       50 \\       0 \\       10 \\      10 \\  $	200 200 200 200 180 180	

A KETEK Silicon Drift Detector (SDD) has been placed inside the cabin of a Panalytical X'Pert X-ray Diffractometer.

The detector was positioned to look in the middle of the sample aligned in the centre of rotation of the theta-theta goniometer at an angle chi=22° and an angle phi=0° fixed in the laboratory and sample frames. Acquisition of the data was performed on two different computers. The acquisition were manually started at the same time. The acquisition was performed in continuous mode. Hence the angle of measurement for the two detectors was set as the mid motor position if the interval of acquisition and differed for the two techniques (XRR and XRF).

#### **Excitation spectrum**

3000

2000

1000

Acknowledgement

0.5

angle [degrees]

This research was partially carried out

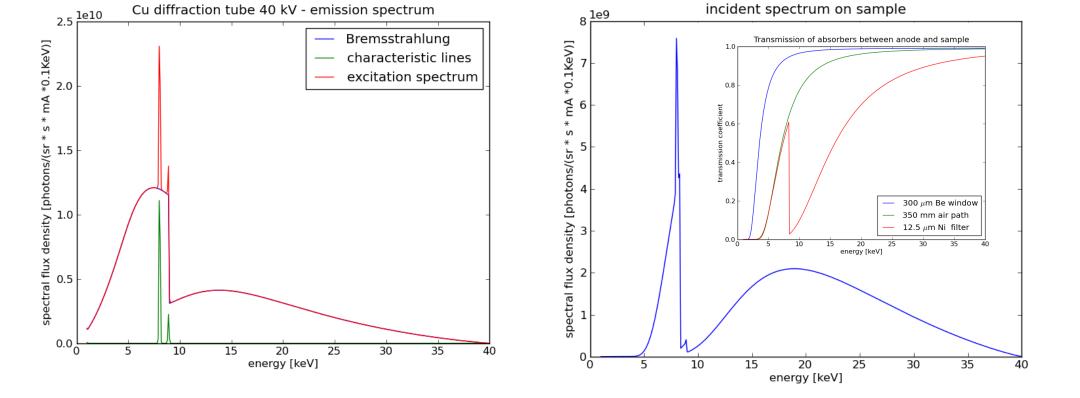
Ray diffraction and X-Ray Fluorescence

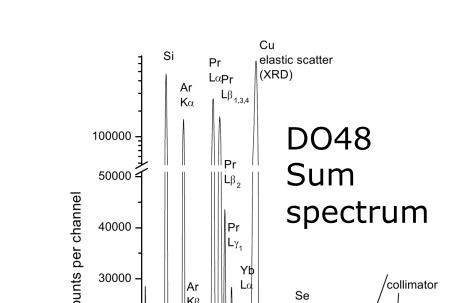
within the Xmat project ("Combination of X-

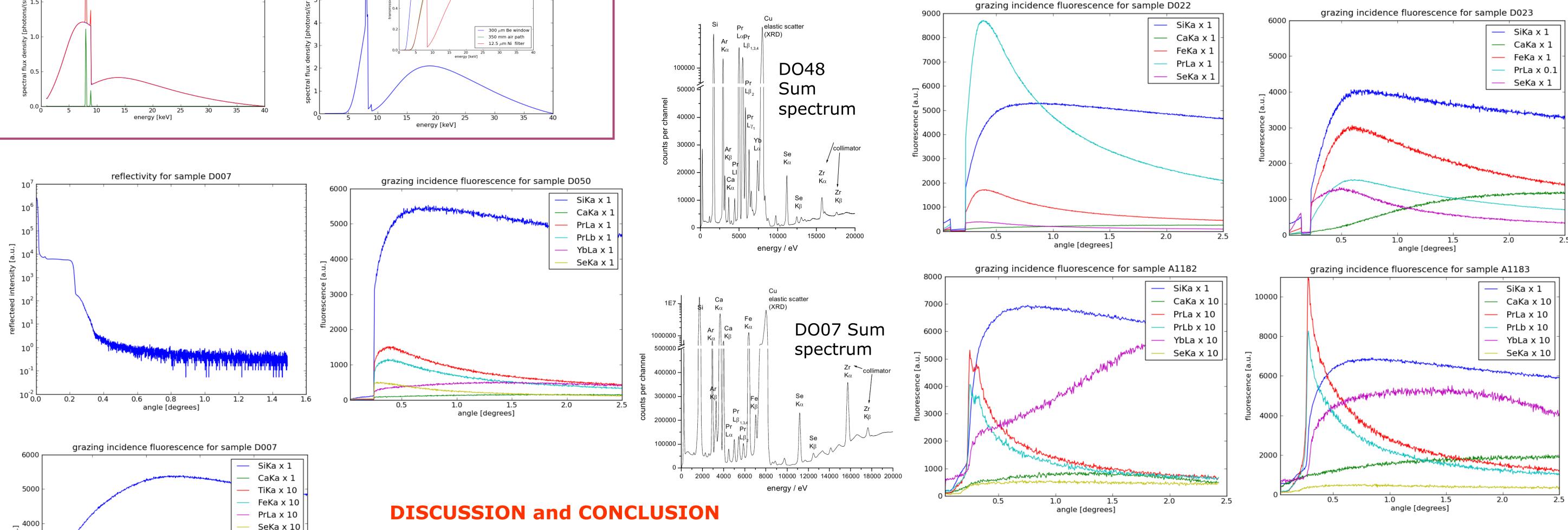
techniques in material science"), supported

The Panalytical X'Pert X-ray Diffractometer was equipped with a Cu tube operated at 40 krV and 40 mA. No monochromator in the primary beam side was present. The primary excitation spectrum was calculated according to:

Horst Ebel, X-ray Tube Spectra, X-Ray Spectrom. 28, 255-266 (1999)







The reflectivity spectrum does not show any fringes. After long investigations this could be attributed to a misalignment of the instrument and a highbackground in the reflectivity. This strange behaviour of the reflectivity to to a primary beam not well collimated changed according to the height adjustment of the sample. The problem did not affect as much the gixrf spectra in the higher angle range. Qualitatively the scan on D007 shows that the Pr is confined in the top layer whereas teh contaminations Ca, Ti, Fe give a signal at a higher angle indicating that they are accumulated ina deeper region, and were probably present on the substrate surface before deposition. The Selenium signal also shows a presence in the top layer but its shape is different from the Pr signal since the Pr L fluorescence is mainly excited by the Cu K $\alpha$  line whereas the Se K fluorescence is excited by the high energy part of the Bremsstrahlung spectrum.

Analysis of samples D022 and D023 showed that the increase in the power caused a higher mass deposition of the Pr but also of the contamination.

Analysis of samples D048 and D050 where no  $Pr_6O_{11}$  chips where on teh target showed that Se contamination probably comes from the chamber from previous deposition. In fact also Pr and Yb could be clearly detected.

Analysis of Samples A1182 and A1183 showed no se contamination confirming that it was coming from previous work in chamber C1. A

