

Combined Analysis: NPD-XRD (Texture, residual stress ...) – XRF – Raman, and Magnetic QTA ?

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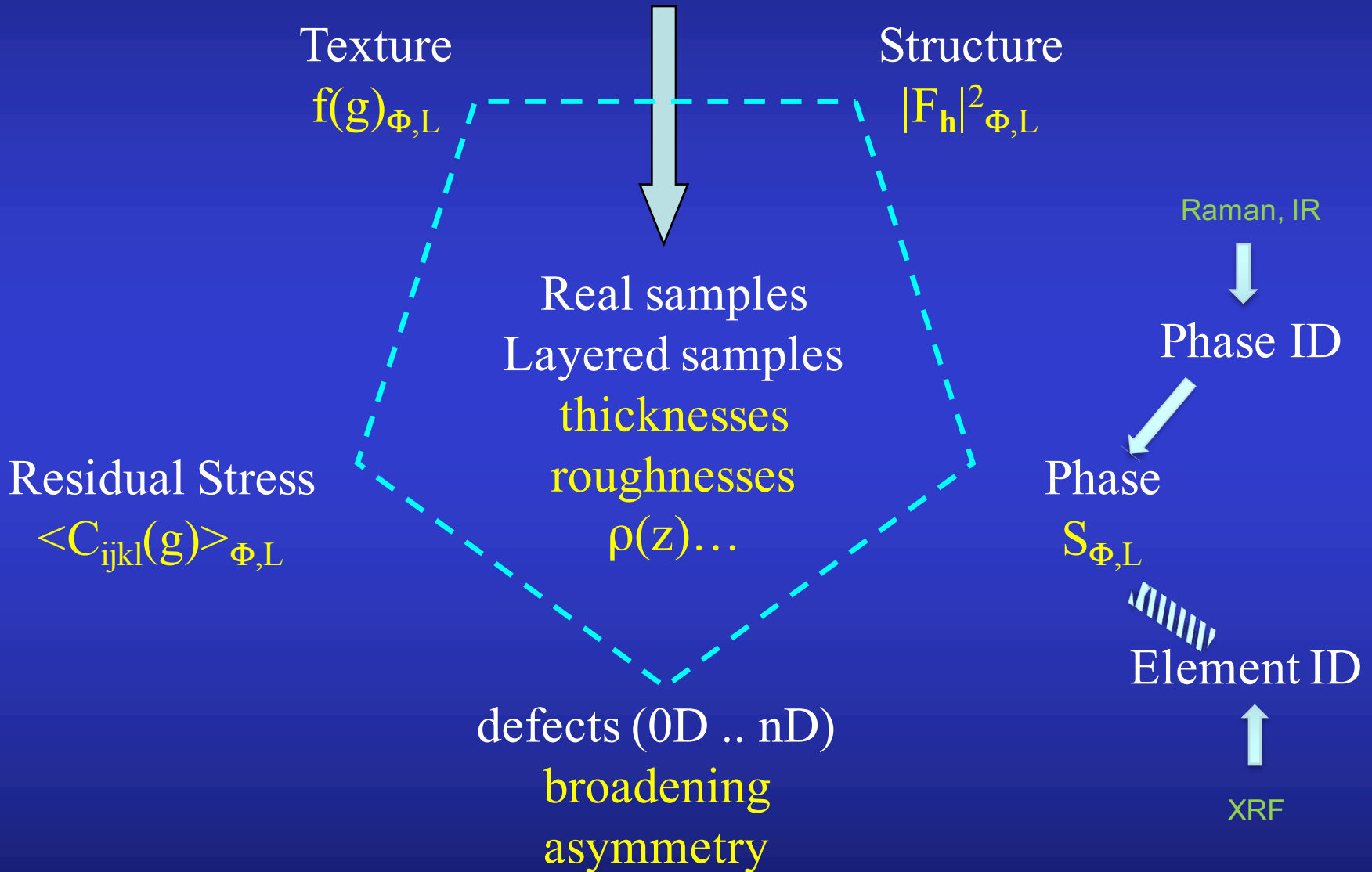


Normandie Université



ILL, Grenoble, France, 7th Mar. 2019

Scattering “sees”



Why not benefit of texture in Structure determination ?

Perfect powders:

- overlaps (intra- and inter- τ)
- no angular constrain
- anisotropy difficult to resc

Single pattern

Single crystals:

- reduced overlaps
- max angular constrains
- Perfect texture: max anisotropy

Many individual diffracted peaks

Textured powders:

- reduced overlaps
- angular constrain = $f(\text{texture strength})$
- Intermediate anisotropy

Many patterns to measure and analyse

Rietveld: extended to lots of spectra

$$y_c(\mathbf{y}_S, \theta, \eta) = y_b(\mathbf{y}_S, \theta, \eta) + I_0 \sum_{i=1}^{N_L} \sum_{\Phi=1}^{N_\Phi} \frac{v_{i\Phi}}{V_{c\Phi}} \sum_h L_p(\theta) j_{\Phi h} |F_{\Phi h}|^2 \Omega_{\Phi h}(\mathbf{y}_S, \theta, \eta) P_{\Phi h}(\mathbf{y}_S, \theta, \eta) A_{i\Phi}(\mathbf{y}_S, \theta, \eta)$$

Texture:

$$P_h(\mathbf{y}_S) = \int_{\tilde{\varphi}} f(\mathbf{g}, \tilde{\varphi}) d\tilde{\varphi}$$

E-WIMV, components,
Harmonics, Exp. Harmonics ...

Strain-Stress:

$$\langle S \rangle_{\text{geo}}^{-1} = \left[\prod_{m=1}^N S_m^{v_m} \right]^{-1} = \prod_{m=1}^N S_m^{-v_m} = \prod_{m=1}^N (S_m^{-1})^{v_m} = \langle S^{-1} \rangle_{\text{geo}} = \langle C \rangle_{\text{geo}}$$

Geometric mean, Voigt, Reuss, Hill ...

Layering:

$$A_{i\Phi} = \frac{v_{i\Phi} \sin \theta_i \sin \theta_o}{\mu_i (\sin \theta_i + \sin \theta_o)} \left\{ 1 - e^{-\bar{\mu}_i \tau_i W} \right\} \prod_{k < i} e^{-\bar{\mu}_k \tau_k W}$$

$$W = \frac{1}{\sin \theta_i} + \frac{1}{\sin \theta_o}$$

Stacks,
coatings,
multilayers ...

Line Broadening:

Popa, Delft: Crystallite sizes, shapes, microstrains, distributions
0D-3D defects

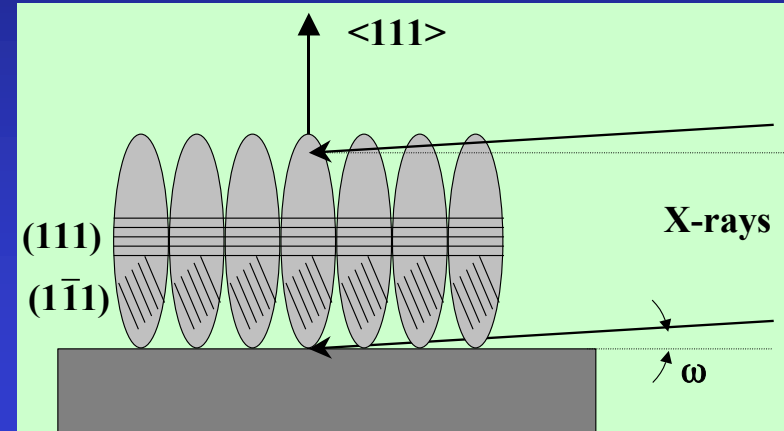
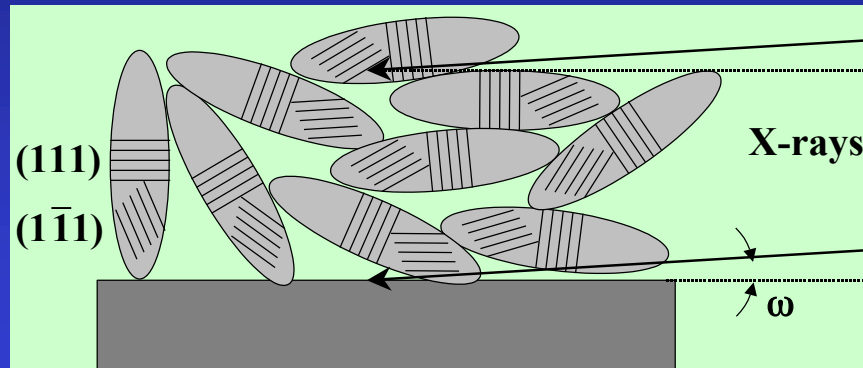
X-Ray Reflectivity (specular): Matrix, Parrat, DWBA,
EDP ...

X-Ray Fluorescence/GiXRF: De Boer

Electron Diffraction Patterns: 2-waves Blackman

Line Broadening:

Crystallite sizes, shapes, μ strains, distributions



- Texture helps the "real" mean shape determination

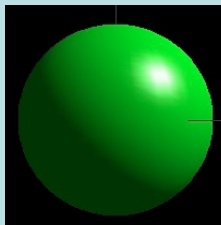
$$\langle R_{\vec{h}} \rangle = \sum_{\ell=0}^L \sum_{m=0}^{\ell} R_{\ell}^m K_{\ell}^m(\chi, \varphi)$$

Symmetrised spherical harmonics

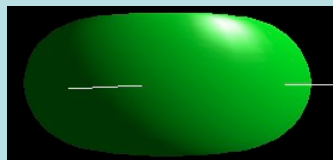
$$K_{\ell}^m(\chi, \varphi) = P_{\ell}^m(\cos\chi) \cos(m\varphi) + P_{\ell}^m(\cos\chi) \sin(m\varphi)$$

$$\begin{aligned} \langle R_{\vec{h}} \rangle &= R_0 + R_1 P_2^0(x) + R_2 P_2^1(x) \cos\varphi + R_3 P_2^1(x) \sin\varphi + R_4 P_2^2(x) \cos 2\varphi + R_5 P_2^2(x) \sin 2\varphi + \\ \langle \varepsilon_{\vec{h}}^2 \rangle E_{\vec{h}}^4 &= E_1 h^4 + E_2 k^4 + E_3 l^4 + 2E_4 h^2 k^2 + 2E_5 l^2 k^2 + 2E_6 h^2 l^2 + 4E_7 h^3 k + 4E_8 h^3 l + 4E_9 k^3 h + \\ &\quad 4E_{10} k^3 l + 4E_{11} l^3 h + 4E_{12} l^3 k + 4E_{13} h^2 k l + 4E_{14} k^2 h l + 4E_{15} l^2 k h \end{aligned}$$

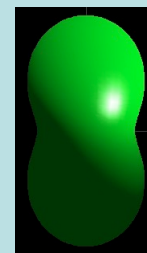
$\bar{1}$



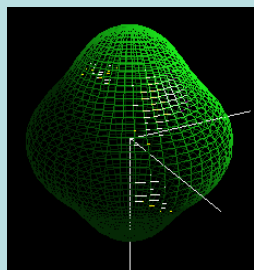
R_0



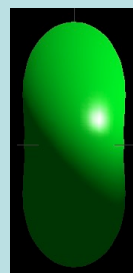
$R_0, R_1 < 0$



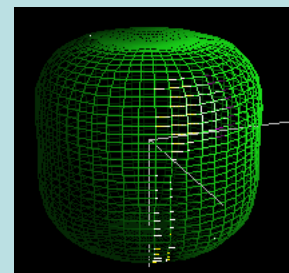
$R_0, R_1 > 0$



$R_0, R_6 > 0$

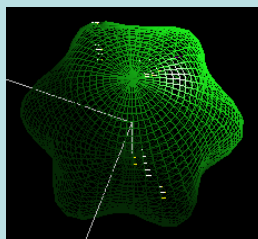


$R_0,$
 R_2 and $R_6 > 0$

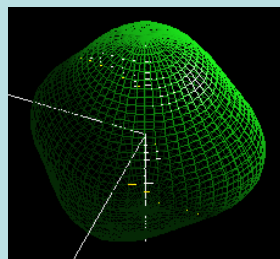


$R_0, R_6 < 0$

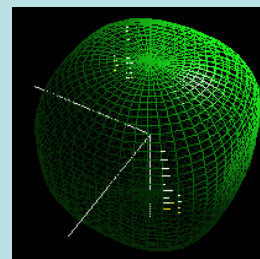
$6/m$



$R_0, R_4 > 0$



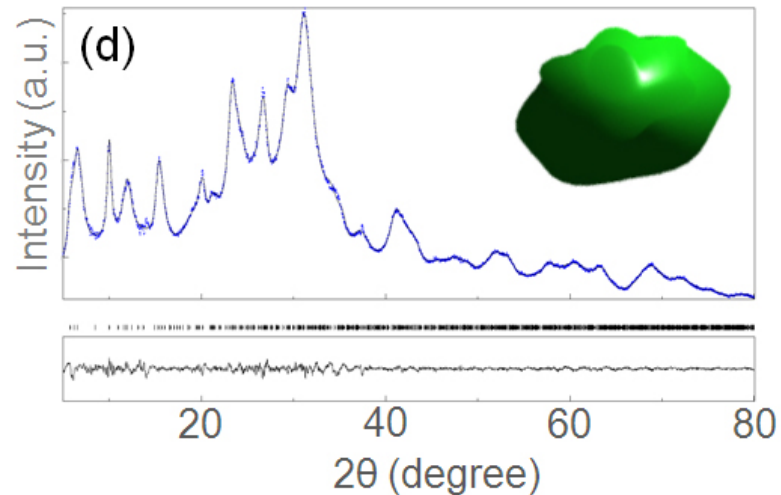
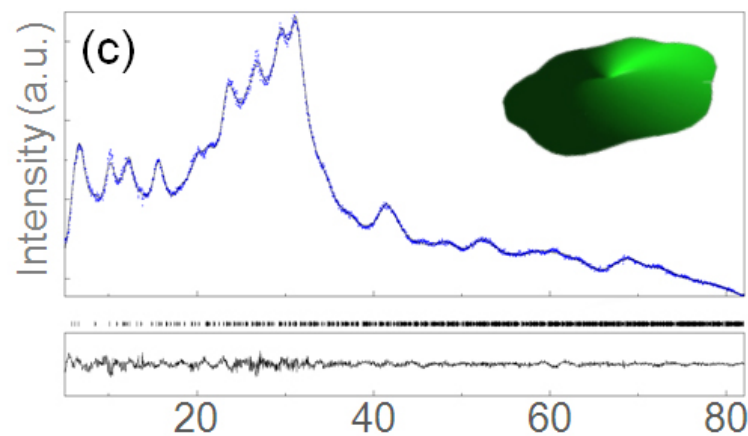
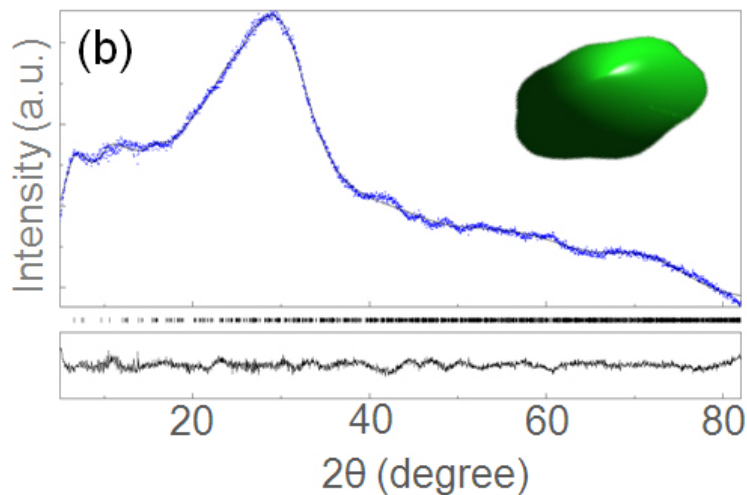
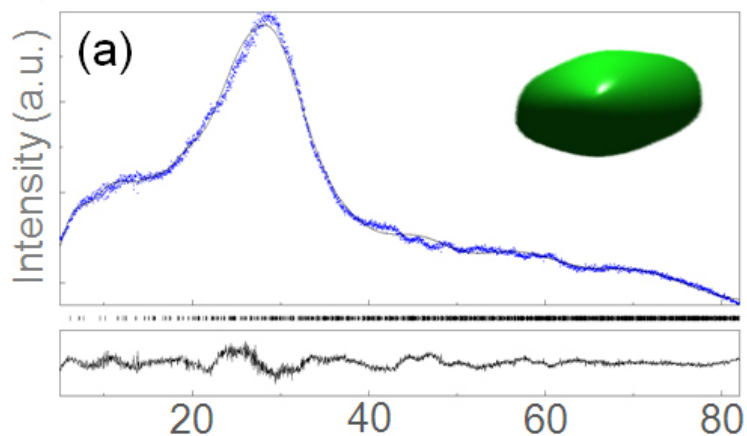
$R_0, R_1 > 0$



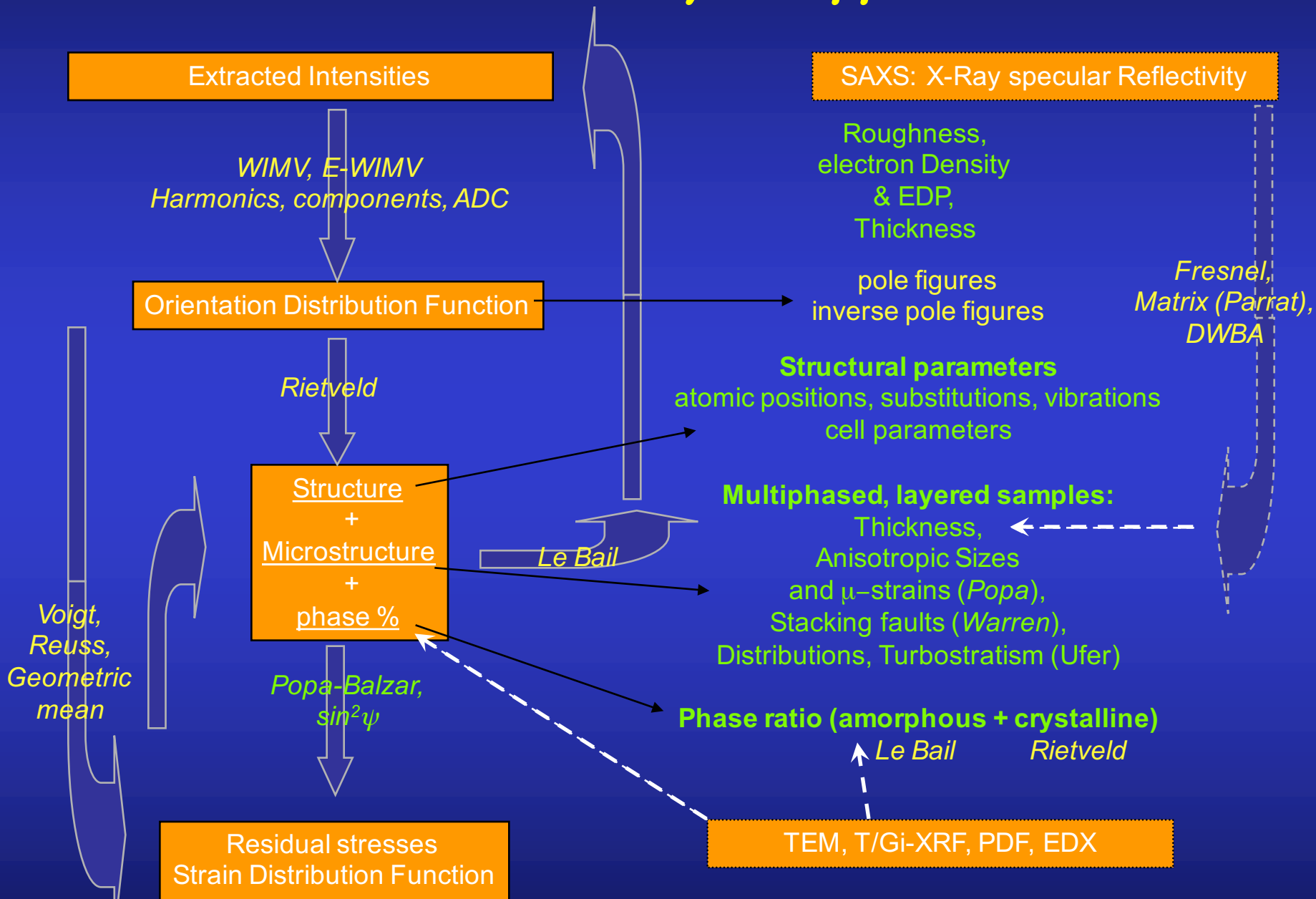
$R_0, R_1 < 0$

$m\bar{3}m$

EMT nanocrystalline zeolite



Combined Analysis approach



Minimum experimental requirements

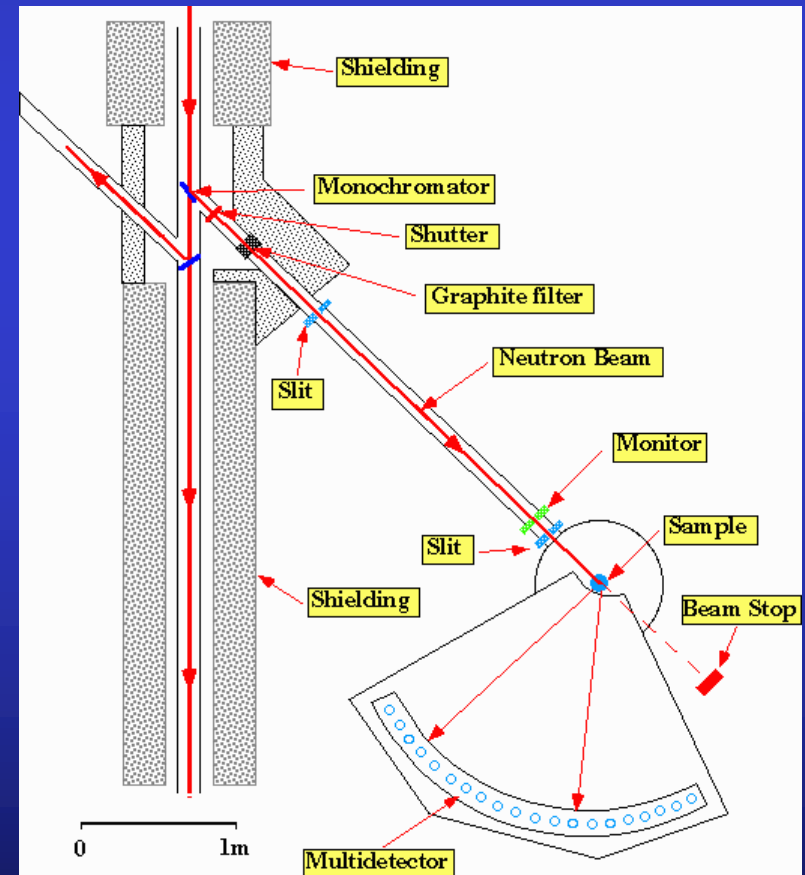
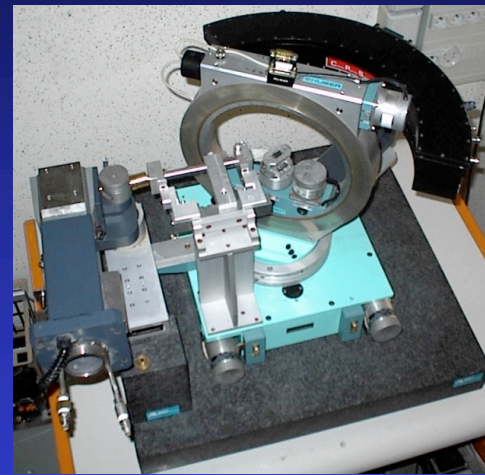
1D or 2D Detector + 4-circle diffractometer
(X-rays and neutrons)
CRISMAT, ILL (B. Ouladdiaf, T. Hansen)

+

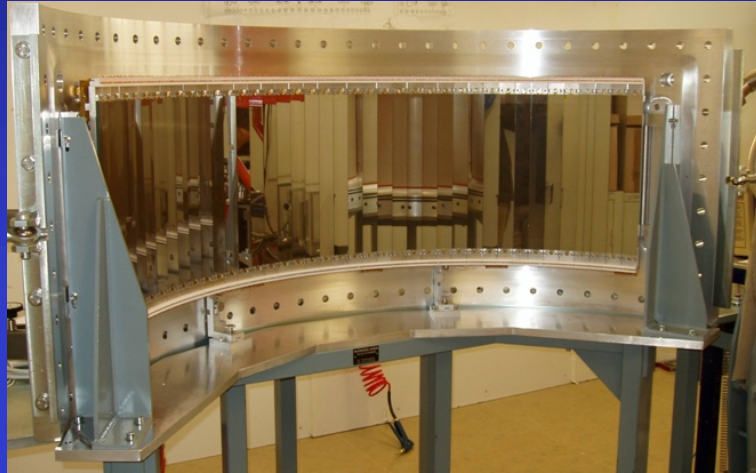
~1000 experiments (2θ diagrams)
in as many sample orientations

+

Instrument calibration
(peaks widths and shapes,
misalignments, defocusing ...)



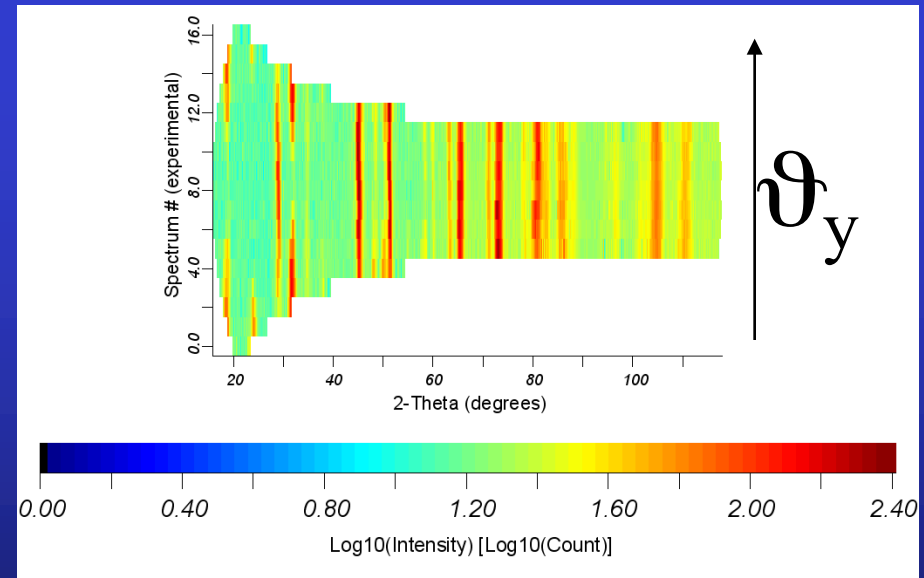
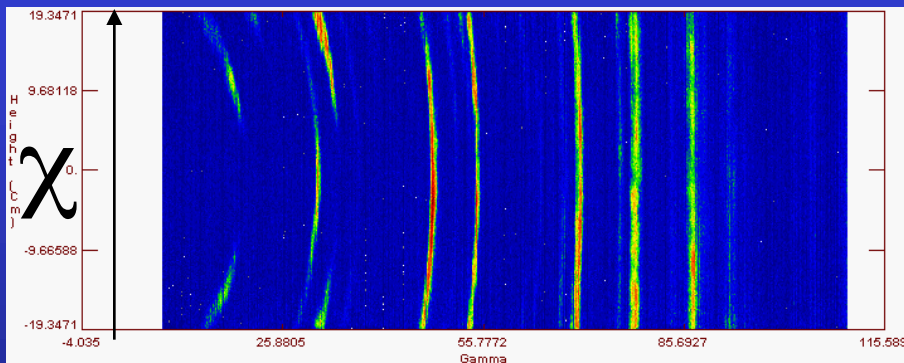
2D Curved Area Position Sensitive Detector



D19 - ILL

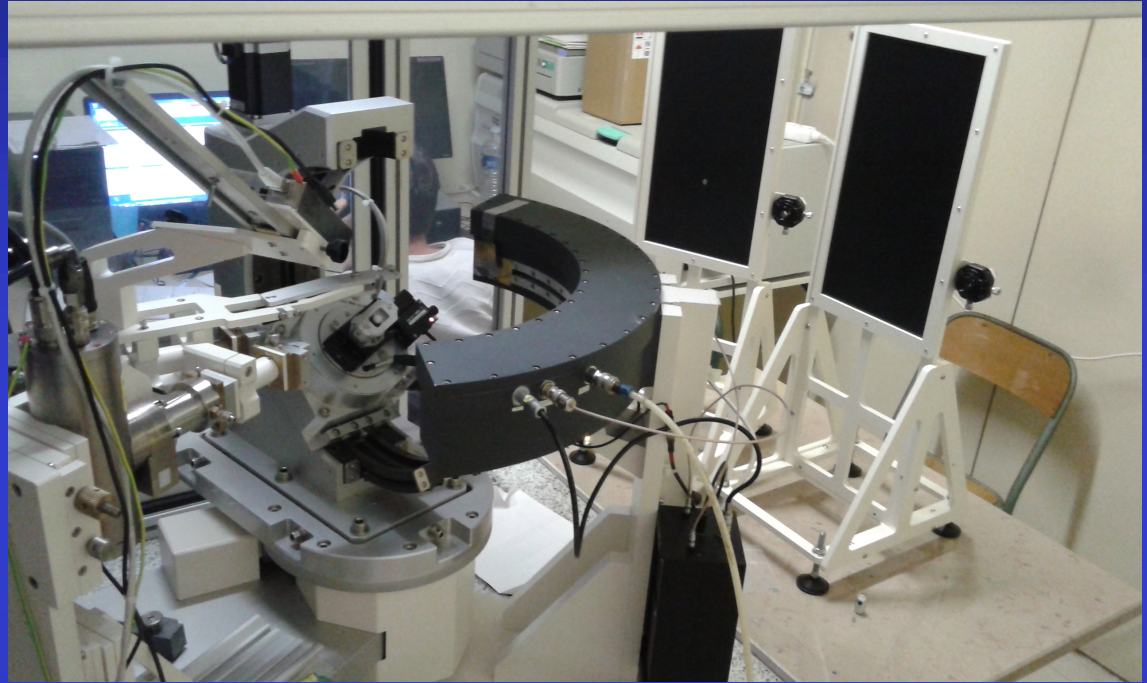
+

~100 experiments (2D Debye-Scherrer diagrams)
in as many sample orientations



Minimum experimental requirements

1D or 2D Detector +
4-circle diffractometer
(CRISMAT – ANR EcoCorail)



~1000 experiments (2θ diagrams)
in as many sample orientations

+

Instrument calibration
(peaks widths and shapes,
misalignments, defocusing ...)

Independent measurements

Different wavelengths and rays

Reflectivity: thickness, roughness, electron density profiles

X-ray Fluorescence: composition

Spectroscopies: local structures (PDF, FTIR, Mossbauer ...), eventually anisotropic (P-EXAFS, ESR, Raman ...), Element profiles (SIMS, RBS ...) ...

Physical models: magnetisation, conductivity ...

Environments: applied fields

Combined Analysis cost function

$$WSS = \sum_{t=1}^{N_p} u_t \sum_{i=0}^{N_t} w_{it} (y_{itc} - y_{ito})^2$$

For each pattern t : w_{it} : weight, usually $1/y_i = \sigma^2$.

u_t : weight of each pattern set t

should be used to adjust the importance we want to give to a particular technique or pattern set with respect to the others

Grinding-Spinning to powderise another problem !

Grinding: removes angular relationship, adds correlations

Spinning: what if the fiber texture axis // spinning axis ?

Texture and strains:

- not measured, not removed ?
- added ?

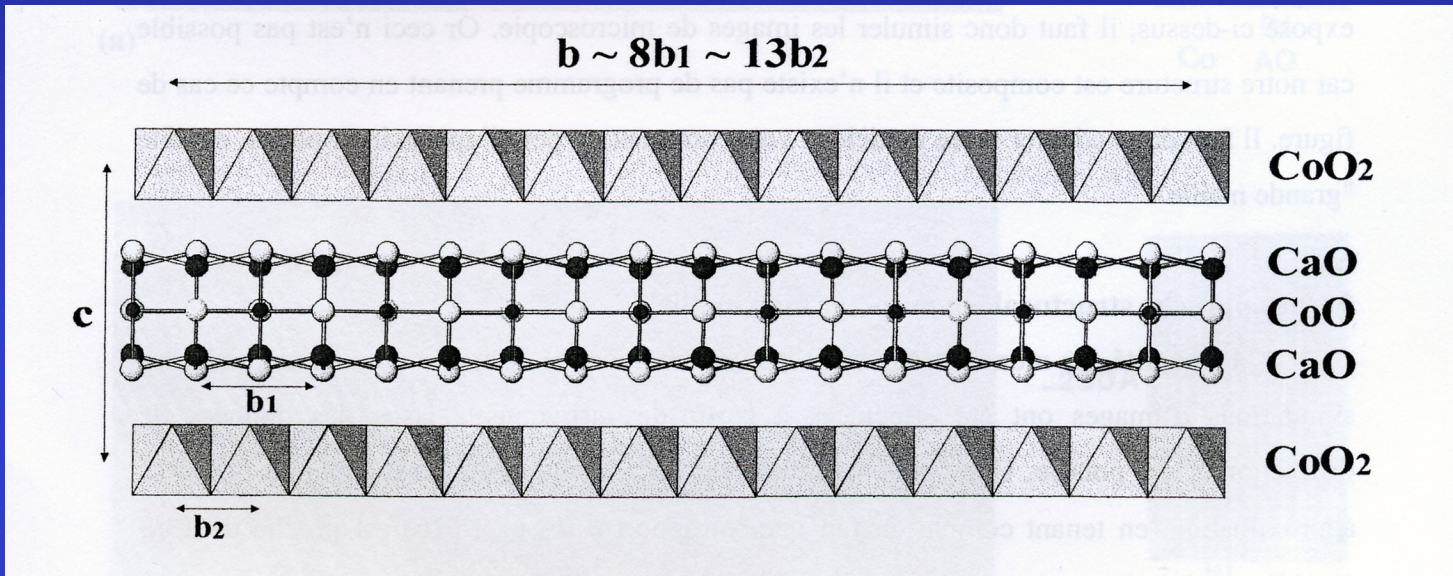
Same sample ? Rare samples ?

Impossible to grind ?

Correction: without measuring it ? (March-Dollase)

Ca₃Co₄O₉ thermoelectrics

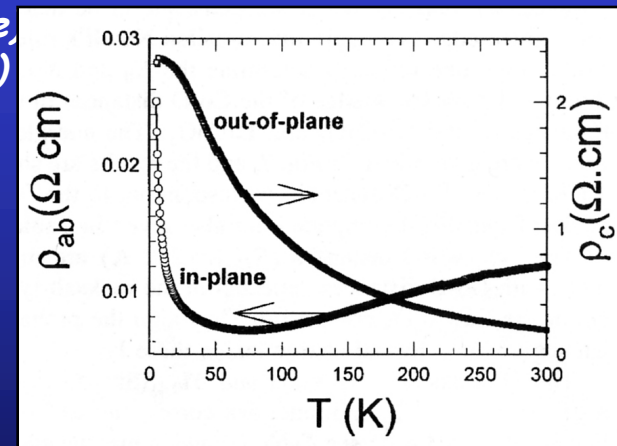
Ca₃Co₄O₉: Misfit lamellar and modulated Structure, with high thermopower



Two monoclinic sub-systems:

S1 with $a \sim 4.8\text{\AA}$, $b_1 \sim 4.5\text{\AA}$, $c \sim 10.8\text{\AA}$ et $\beta \sim 98^\circ$ (NaCl-type),
 S2 with $a \sim 4.8\text{\AA}$, $b_2 \sim 2.8\text{\AA}$, $c \sim 10.8\text{\AA}$ et $\beta \sim 98^\circ$ (CdI₂-type)

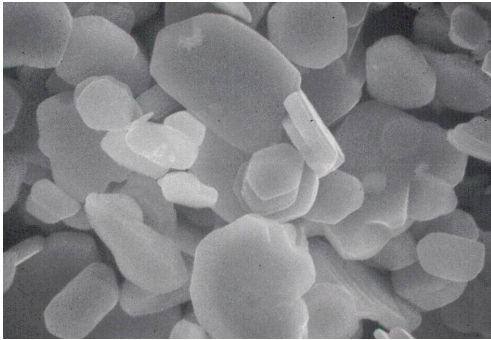
$\Gamma = \sigma_{ab} / \sigma_c \sim 10$  Texture



Magnetic alignment + Templated Growth

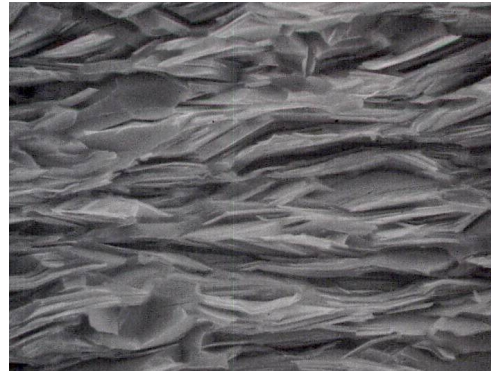
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powder



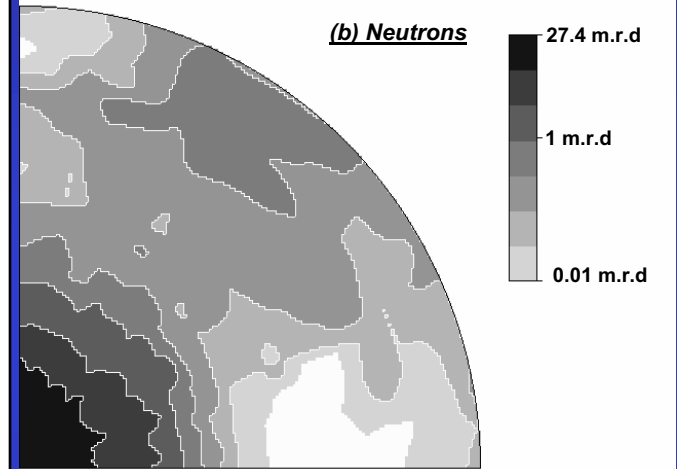
10 μm

Textured bulk



10 μm

(b) Neutrons

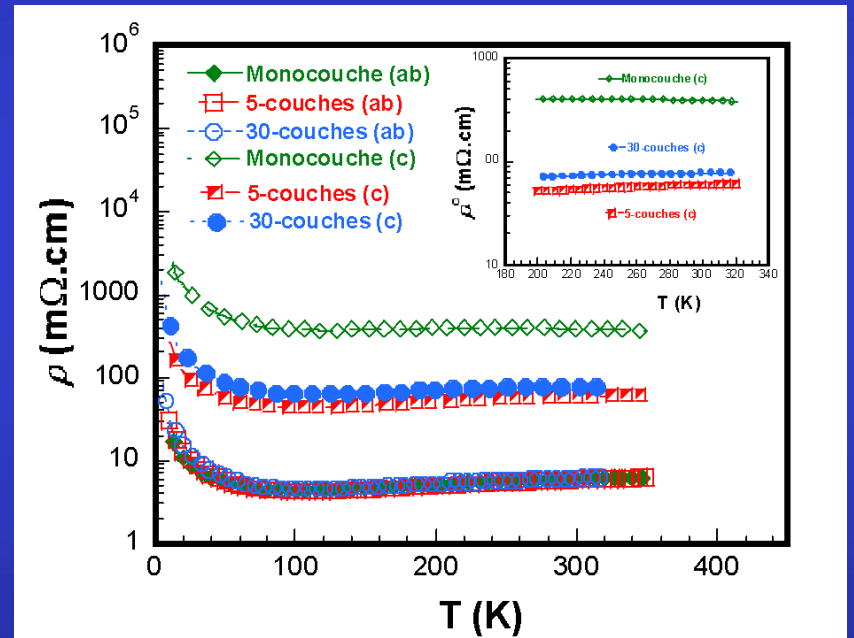
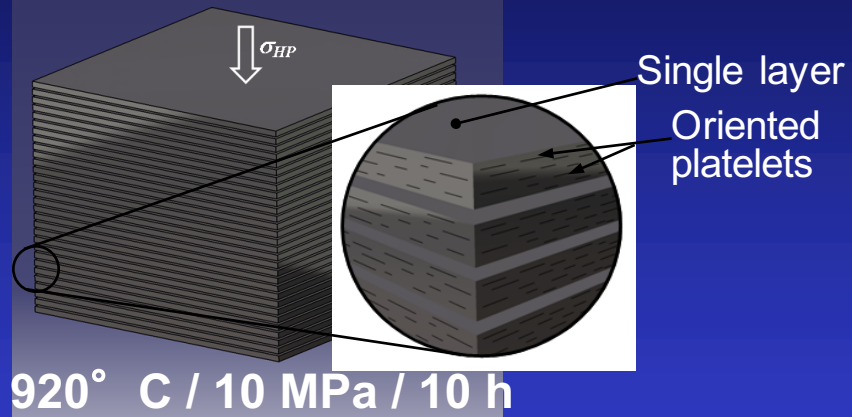
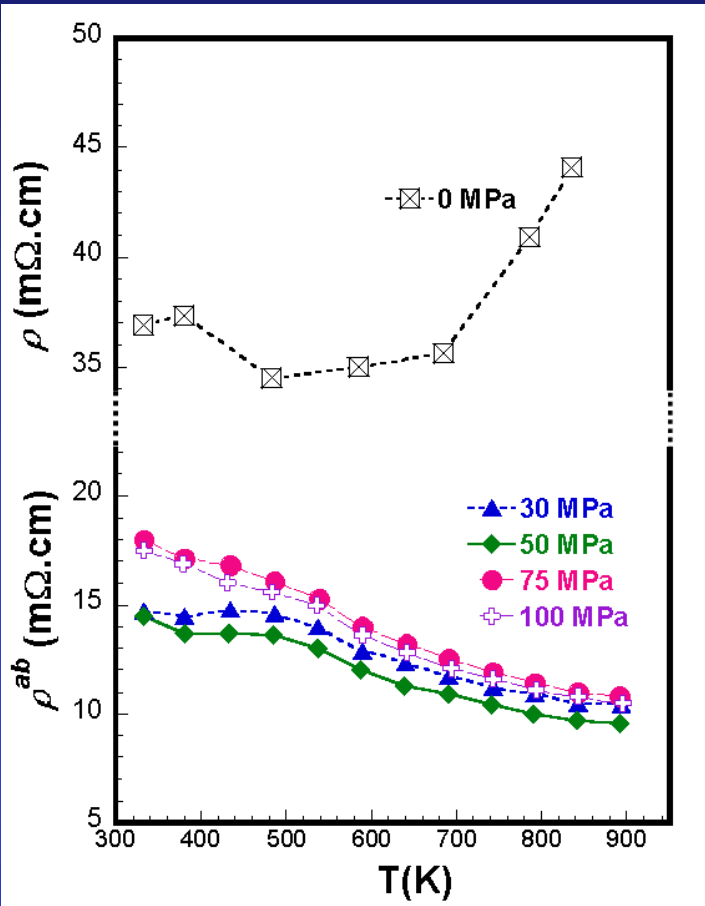


- Neutrons @D1B

- 3D Supercell: $a=4.8309\text{\AA}$, $b\sim 8b_1\sim 13b_2\sim 36.4902\text{\AA}$, $c=10.8353\text{\AA}$, $\beta=98.13^\circ$

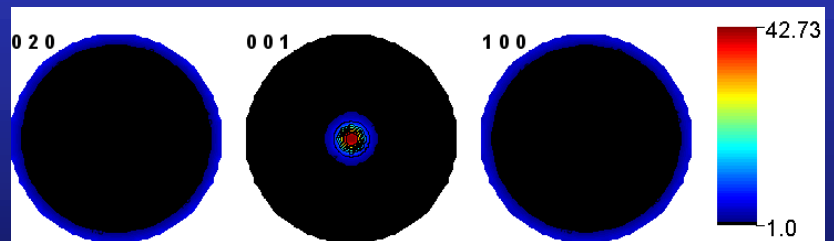
174 atoms/cell

-Sample : 0.6 cm^3



□ Texture

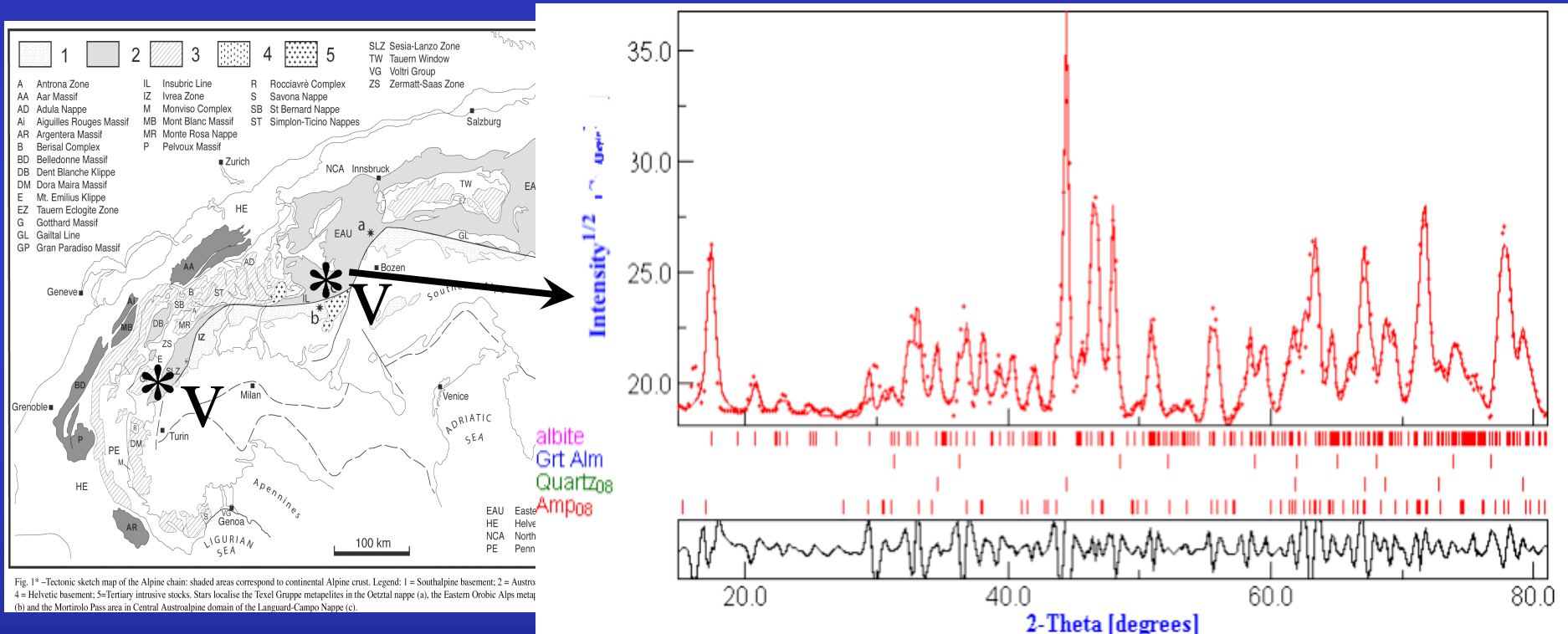
- neutrons @D1B
- volume texture
- max. {001} : 42.73 mrd



Texture of amphiboles collected at ≠ places and in ≠ lithologic types

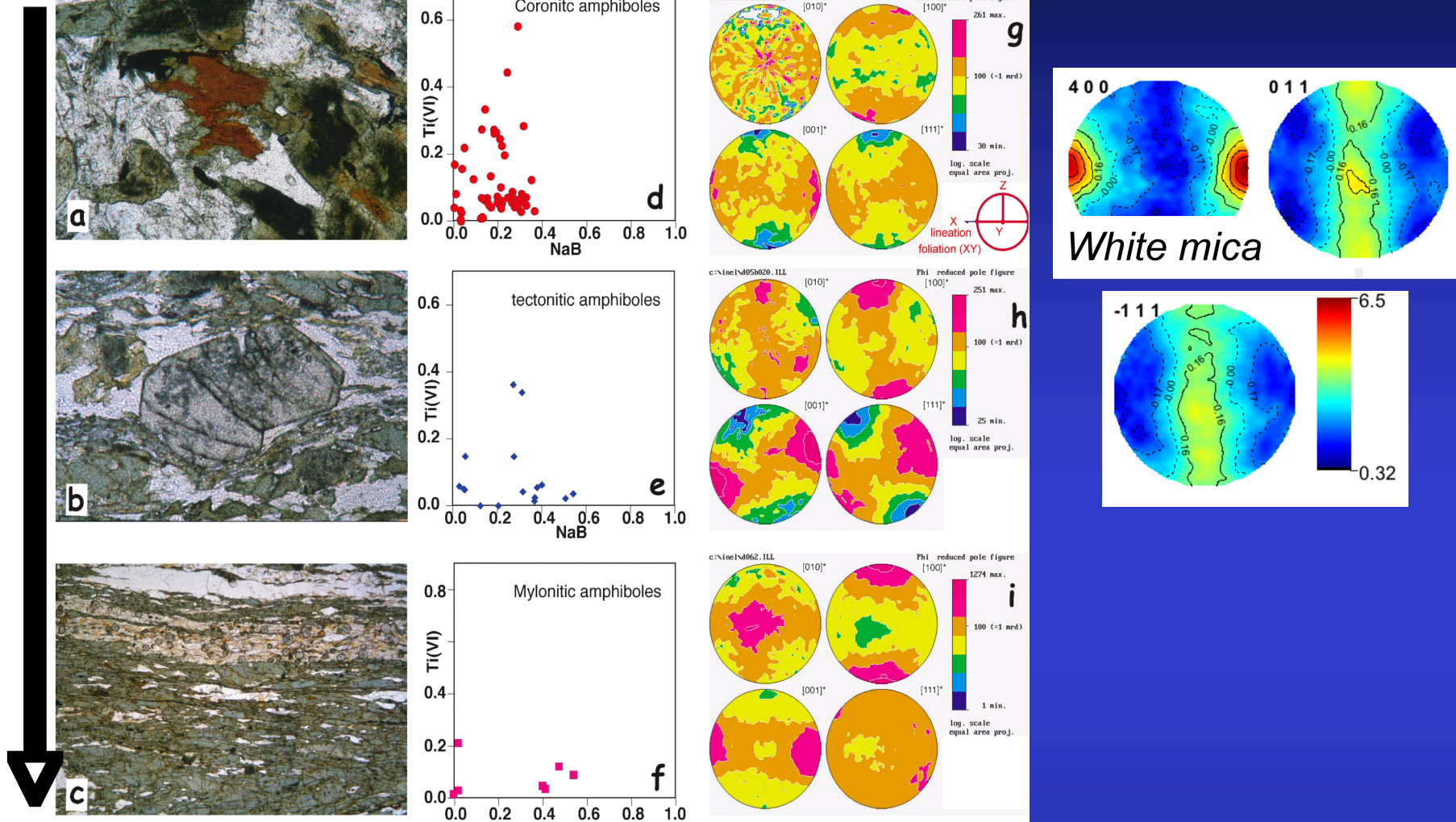
M. Zucali, Univ. Milano

↪ White mica and chlorite partially replace amphibole or fill small fractures with quartz and carbonates



Combined approach allows to access pole figures for most of the rock-forming minerals (even for mica)

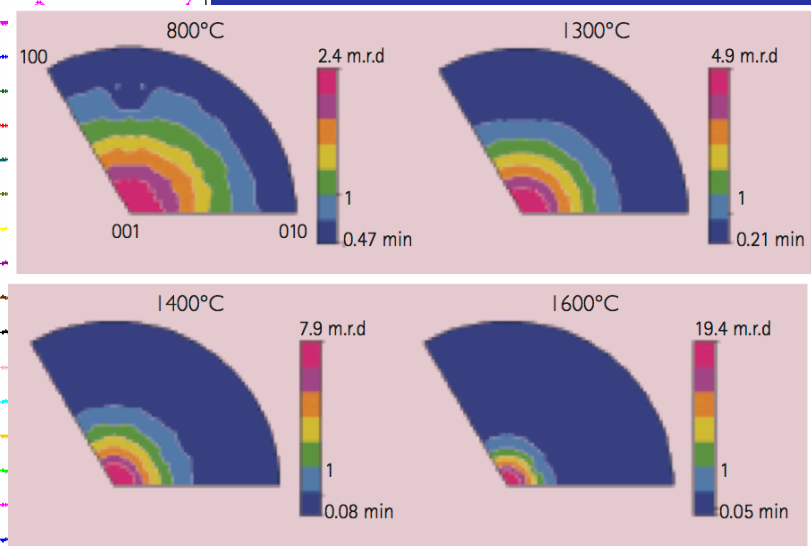
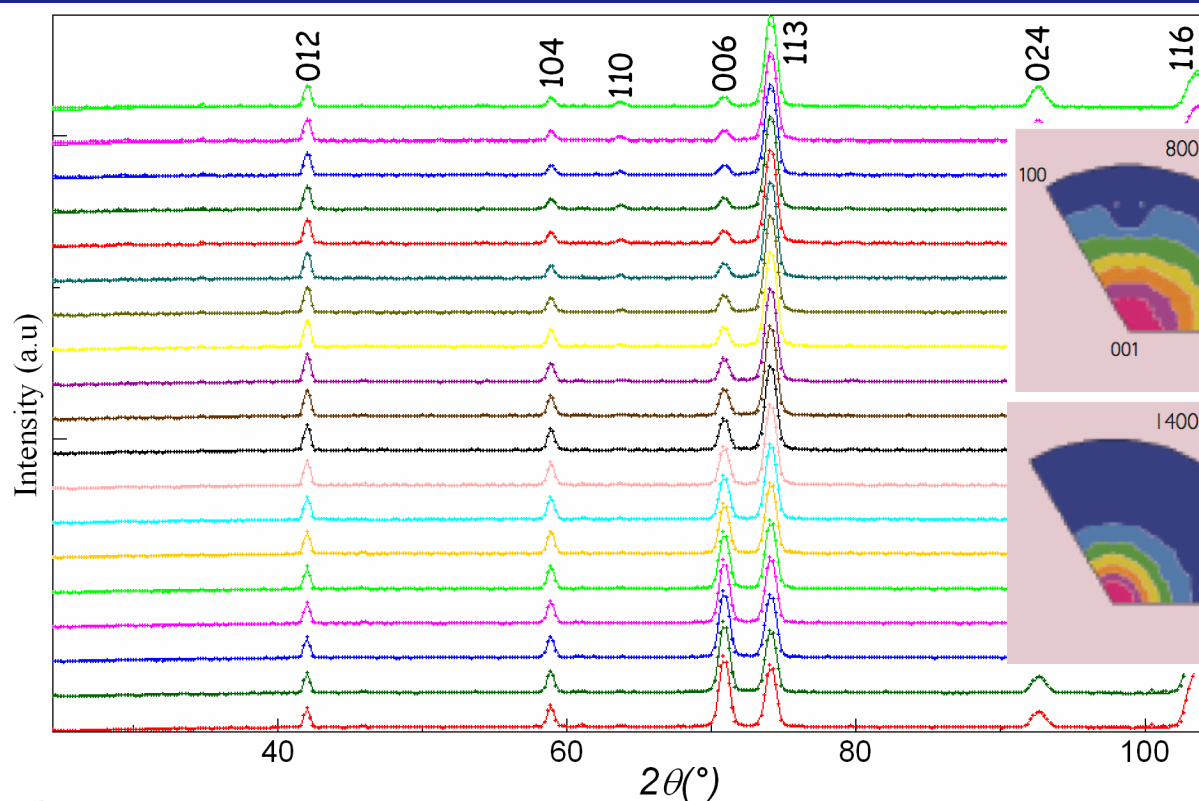
Strain increase



Degree of fabric evolution due to:

- deformation partitioning at metric-scale
- degree of chemical changes within amphiboles
- evolving metamorphic conditions during Alpine subduction (60-100 Million years).

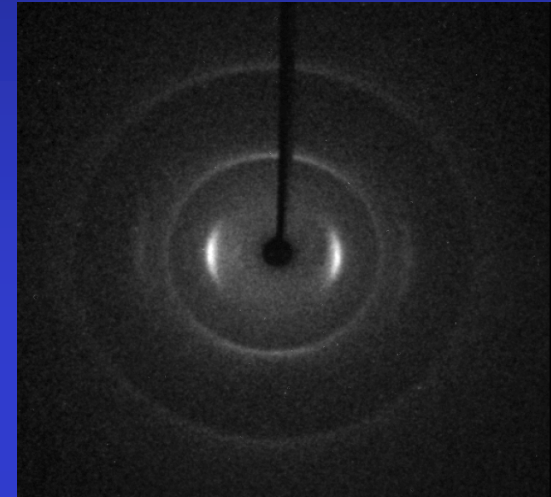
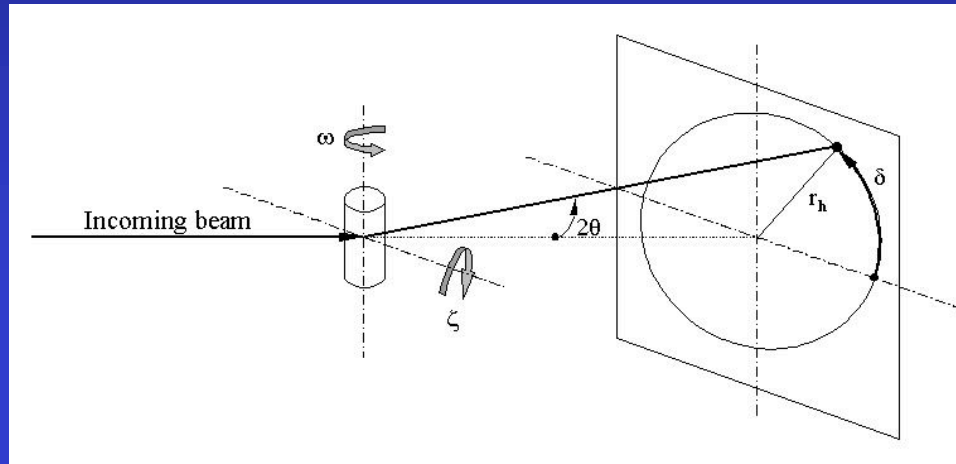
α -Al₂O₃ Slip-casted + magnetically aligned ceramics



α -Al₂O₃

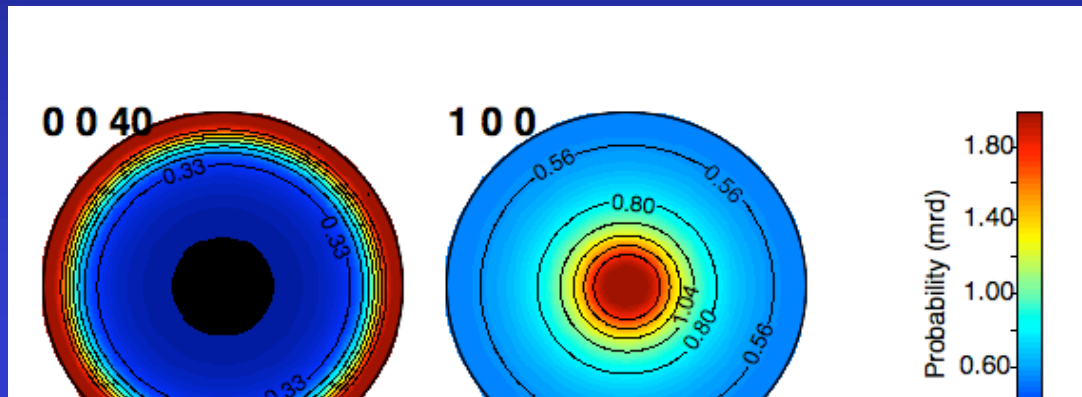
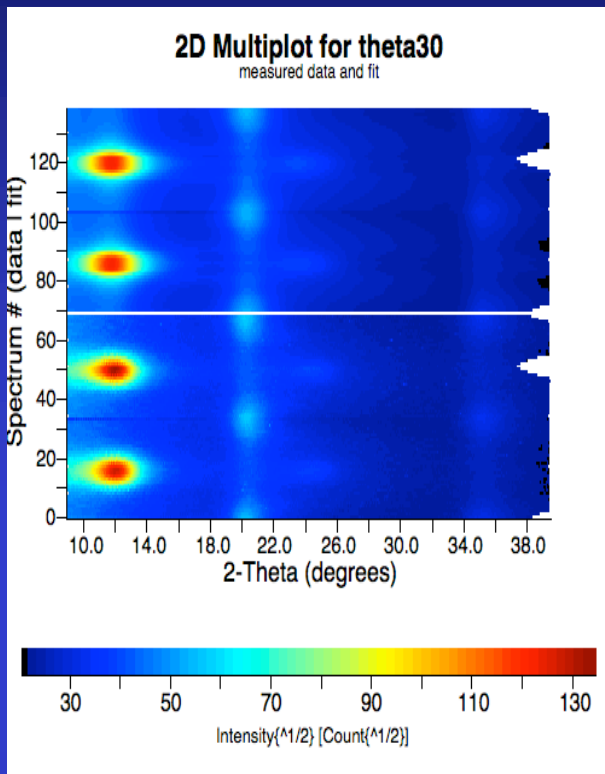
Specimens (Sintering Temperature)	ODF		Texture Index (F2)	Refined crystallite size (nm)	SEM		Aspect Ratio (d _⊥ /d _∥)
	(001) inverse pole figure				Calculated grain size (nm)		
	Min	Max			d _∥	d _⊥	
800°C	0.47	2.4	1.24	137 (13)	~150	~150	1
1300°C	0.21	4.9	2.13	> 1μm	1100	1170	1.063
1400°C	0.08	7.9	3.16	> 1μm	2610	2970	1.138
1600°C	0.05	19.4	7.78	> 1μm	7300	8800	1.205

Carbon nanofibre



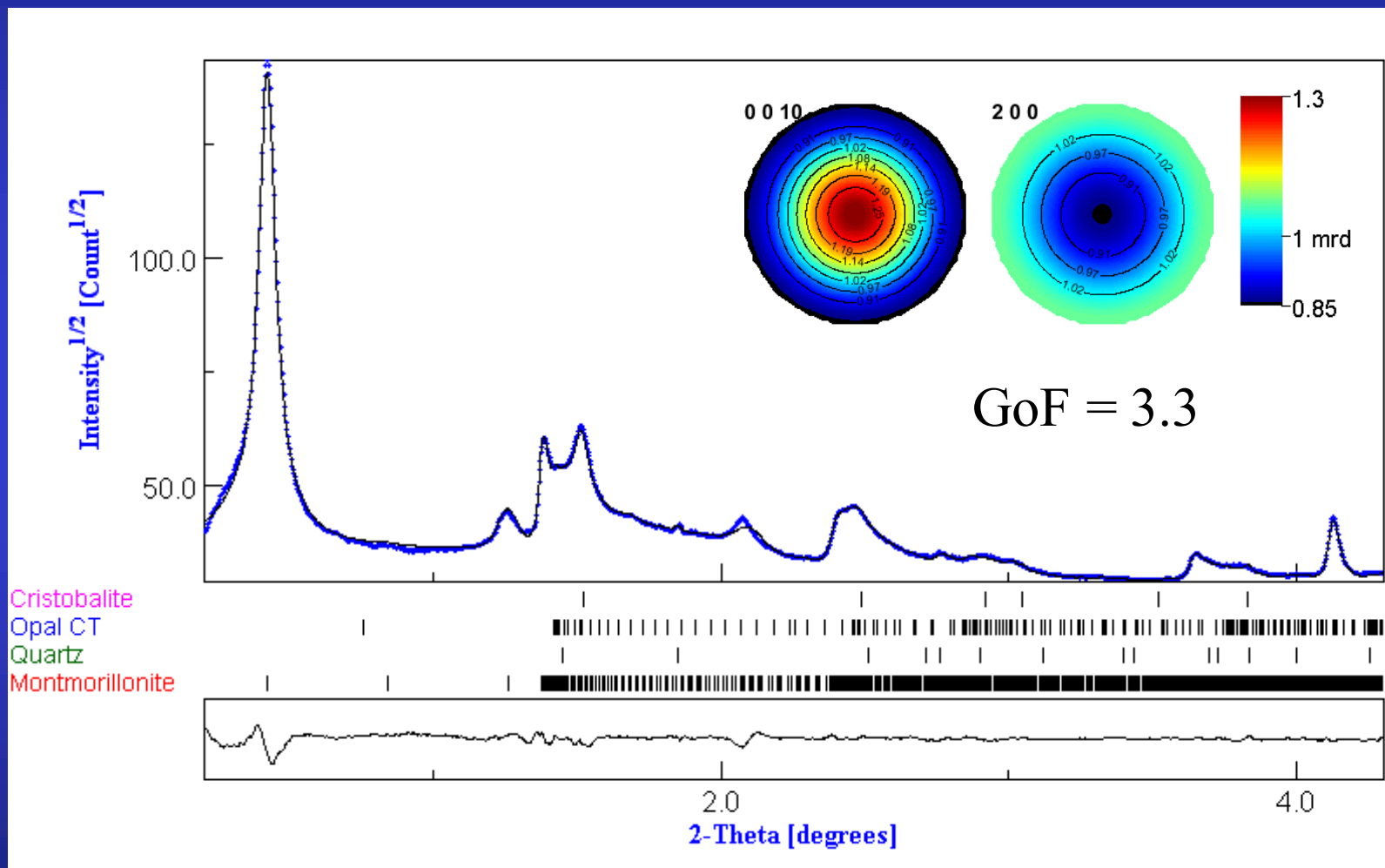
1 fibre (7 microns diameter): CCD Kappa diffractometer

Planar texture Component
Ufer turbostratic model

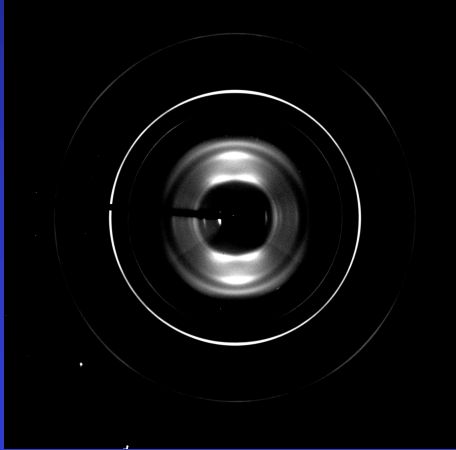


	A(nm)	C(nm)	Orientation FWHM(°)	Max 00l pole figure (m.r.d.)	Crystallite size along c (nm)	Crystallite size along a (nm)	Global microstrain (rms)
C1B1	0.23589(7)	0.6821(1)	21.6(1)	1.95	2.1(4)	2.2(4)	0.0152(10)
C2B1	0.23746(5)	0.68915(8)	18.75(6)	2.05	2.3(2)	2.5(2)	0.0154(11)
C3B1	0.23734(5)	0.69233(9)	18.63(6)	2.04	2.4(3)	2.7(5)	0.0136(6)
C3B2	0.23716(4)	0.69389(9)	19.87(7)	1.98	2.4(4)	2.5(4)	0.0150(4)
C3B3	0.23656(4)	0.68980(8)	19.16(6)	1.99	2.5(6)	2.3(5)	0.0168(8)

Turbostratic phyllosilicate aggregates

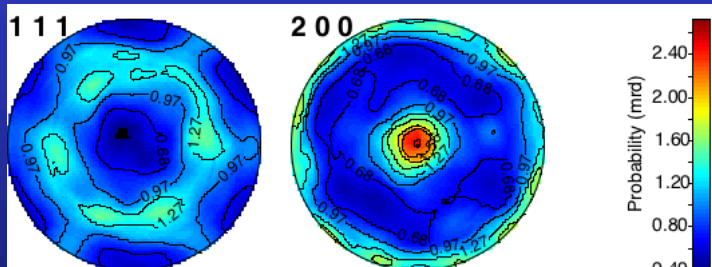
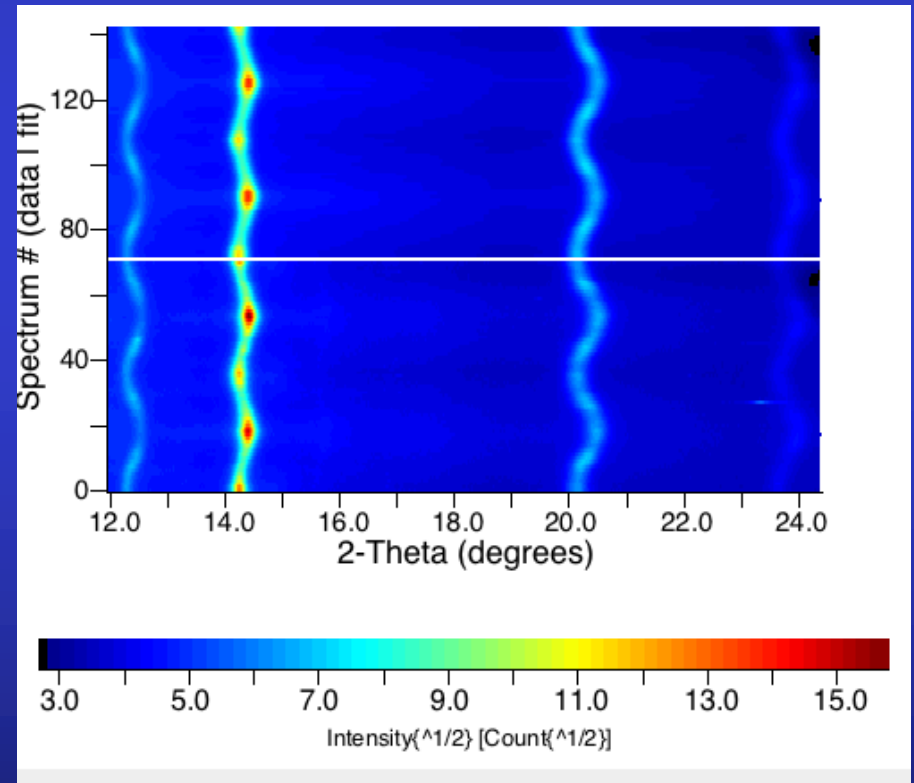


$Mg_{0.75}Fe_{0.25}O$ high pressure experiments



E-WIMV + geo

$a = 3.98639(3) \text{ \AA}$
 $\langle t \rangle = 46.8(3) \text{ \AA}$
 $\langle \varepsilon \rangle = 0.00535(1)$
 $\sigma_{33} = -861(3) \text{ MPa}$



LiNbO₃

- Predict macroscopic anisotropic properties: BAW

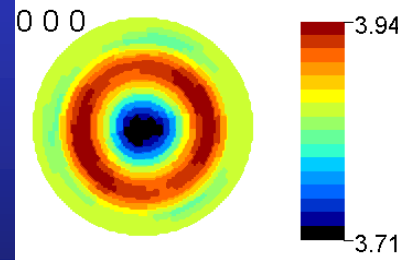
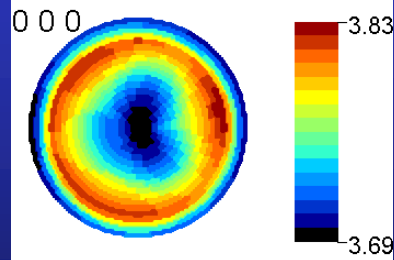
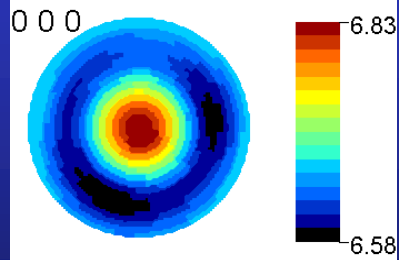
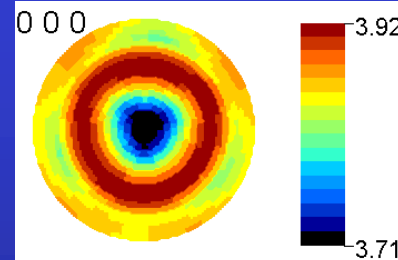
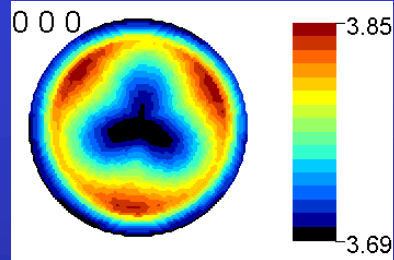
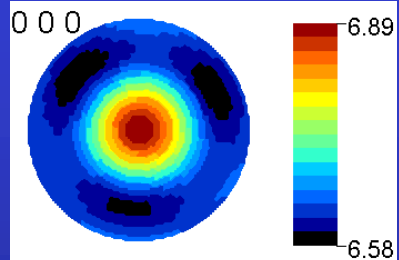
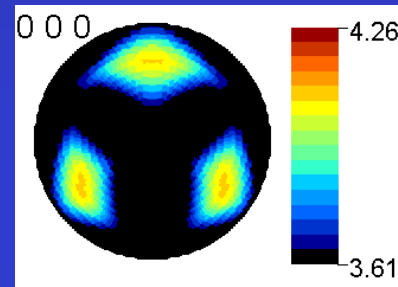
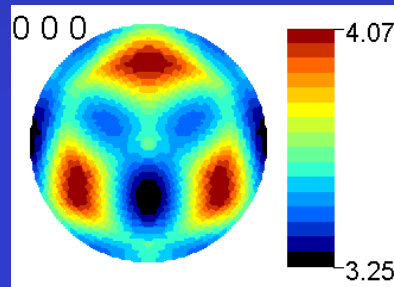
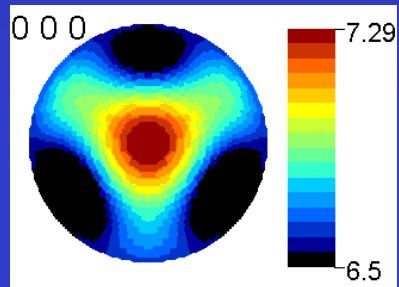
Propagation equation

$$\rho \frac{\partial^2 u^i}{\partial t^2} = [C^{i\ell mn}] \frac{\partial^2 u_n}{\partial x^m \partial x^\ell}$$

Propagation direction	V _P	V _{S1}	V _{S2}
[100]	$\sqrt{\frac{c^M_{11}}{\rho}}$	$\sqrt{\frac{c^M_{44}}{\rho}}$	$\sqrt{\frac{c^M_{44}}{\rho}}$
[110]	$\sqrt{\frac{c^M_{11} + 2c^M_{44} + c^M_{12}}{2\rho}}$	$\sqrt{\frac{c^M_{11} - c^M_{12}}{2\rho}}$	$\sqrt{\frac{c^M_{44}}{\rho}}$
[111]	$\sqrt{\frac{c^M_{11} + 4c^M_{44} + 2c^M_{12}}{3\rho}}$	$\sqrt{\frac{c^M_{11} + c^M_{44} - c^M_{12}}{3\rho}}$	$\sqrt{\frac{c^M_{11} + c^M_{44} - c^M_{12}}{3\rho}}$

Cubic crystal system

	c_{11} or c_{11}^M	c_{12} or c_{12}^M	c_{13} or c_{13}^M	c_{14} or c_{14}^M	c_{33} or c_{33}^M	c_{44} or c_{44}^M
Single crystal	201	54.52	71.43	8.4	246.5	60.55
LiNbO ₃ /Si	206.4	68.5	67.6	0.48	216.5	64
LiNbO ₃ /Al ₂ O ₃	204	65.7	69.7	1.1	219.9	63.2



Single crystal

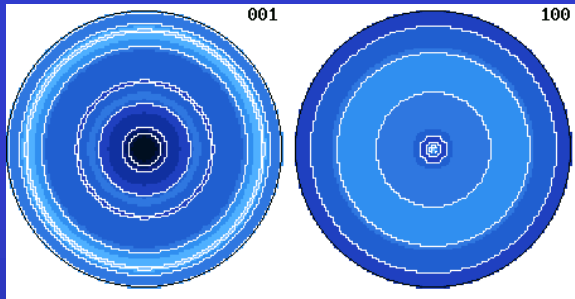
LiNbO₃/Si

LiNbO₃/Al₂O₃

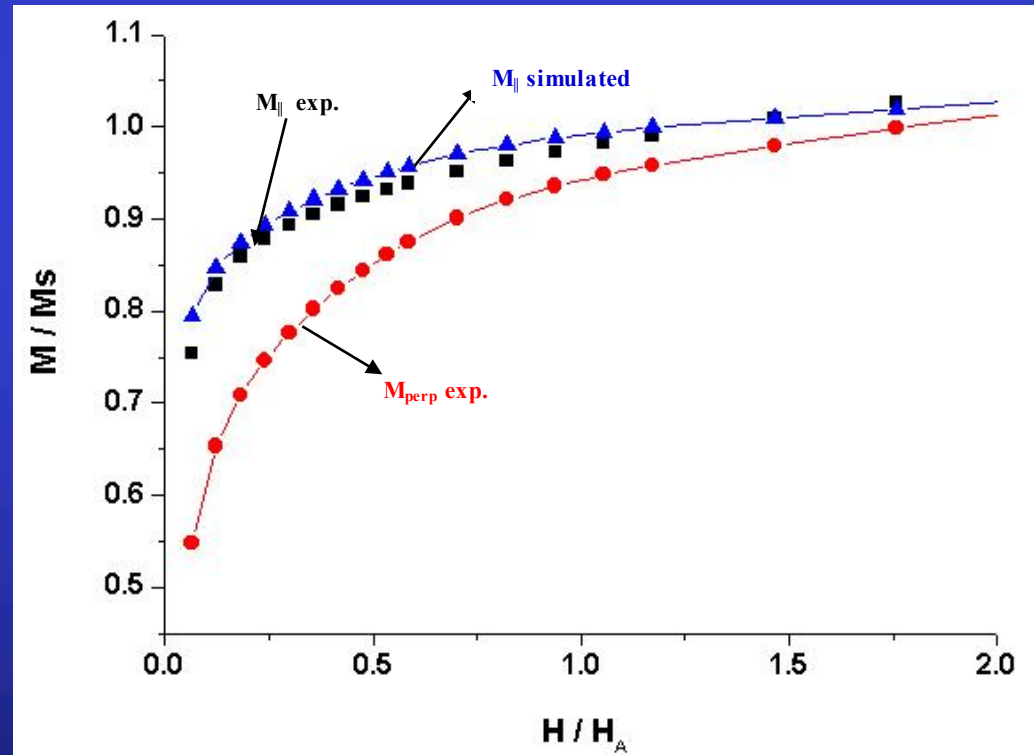
ErMn₃Fe₉C ferrimagnet

Predict macroscopic anisotropic properties: Magnetisation

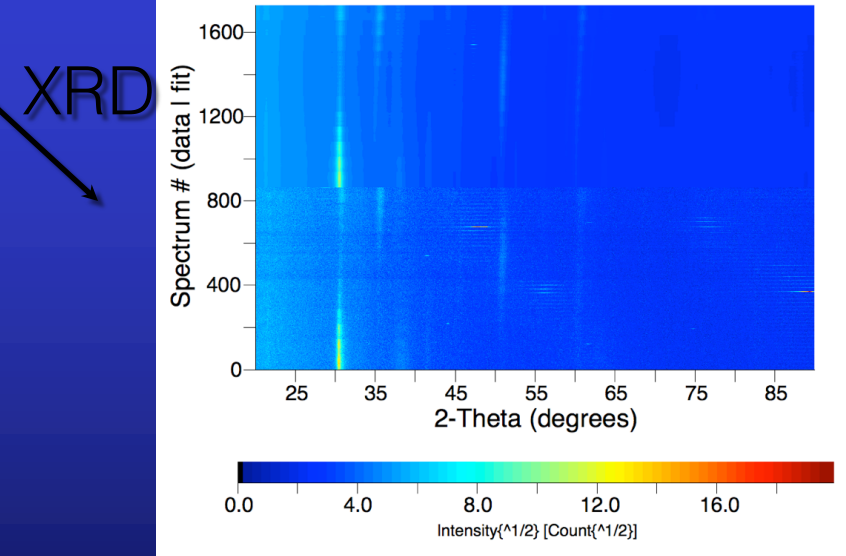
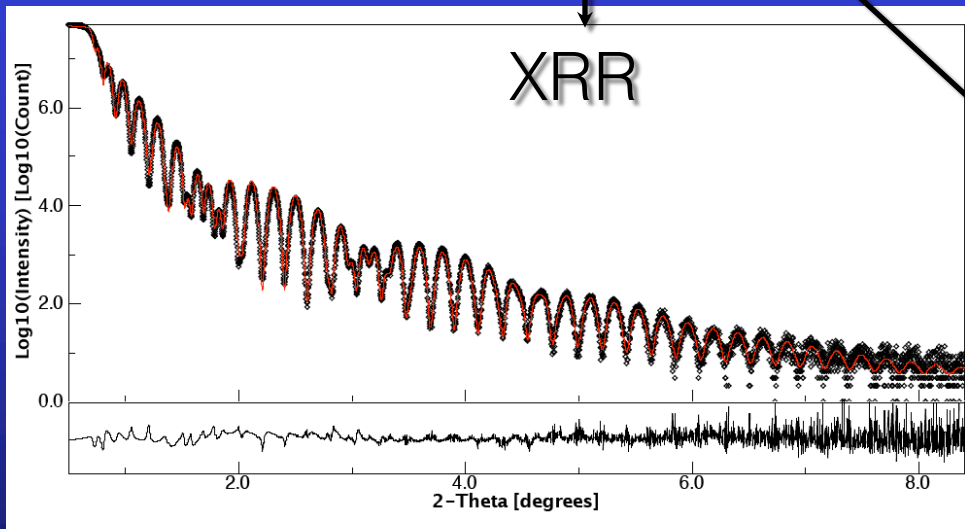
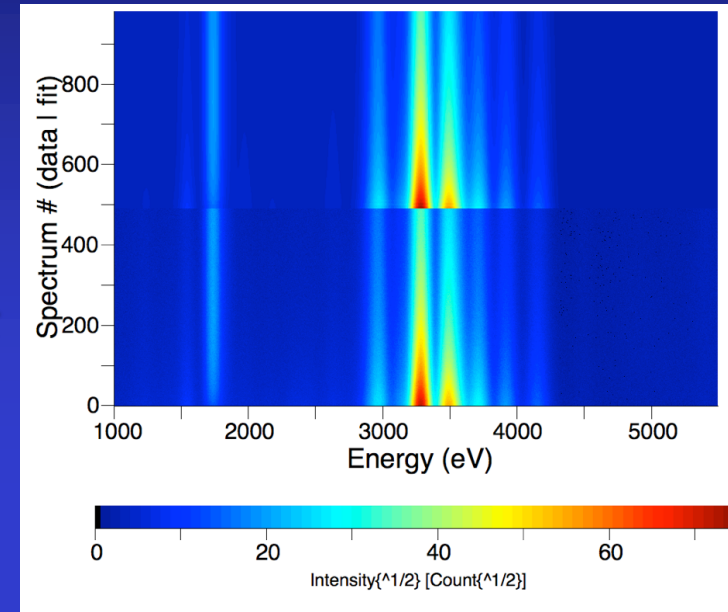
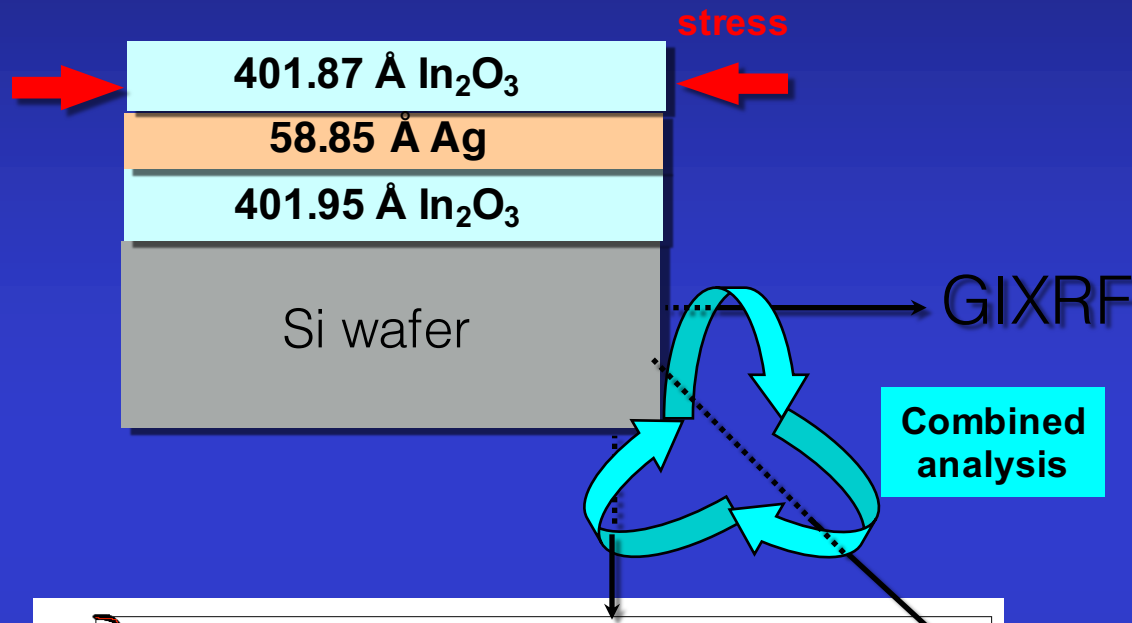
$$\frac{M_{\perp}}{M_S} = 2\pi \int_0^{\frac{\pi}{2}} (1 - \rho_0) PV(\theta_g) \sin\theta_g \cos(\theta_g - \theta) d\theta_g + \rho_0 M_{\text{random}}$$



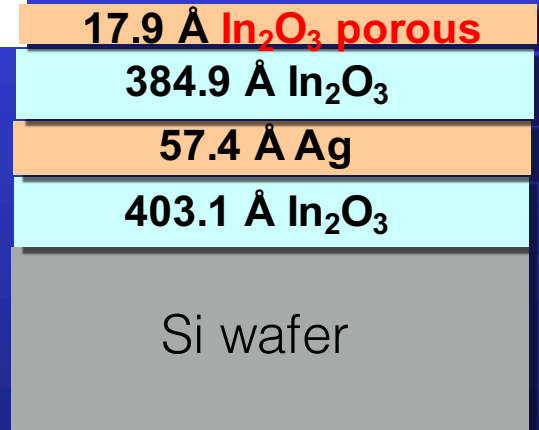
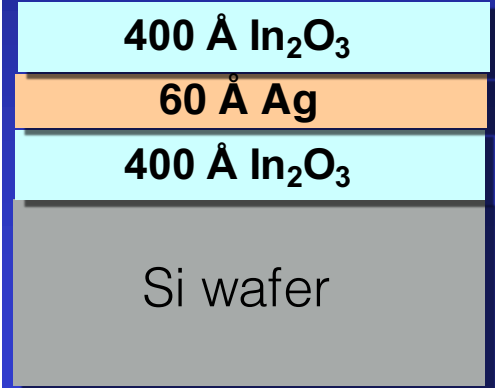
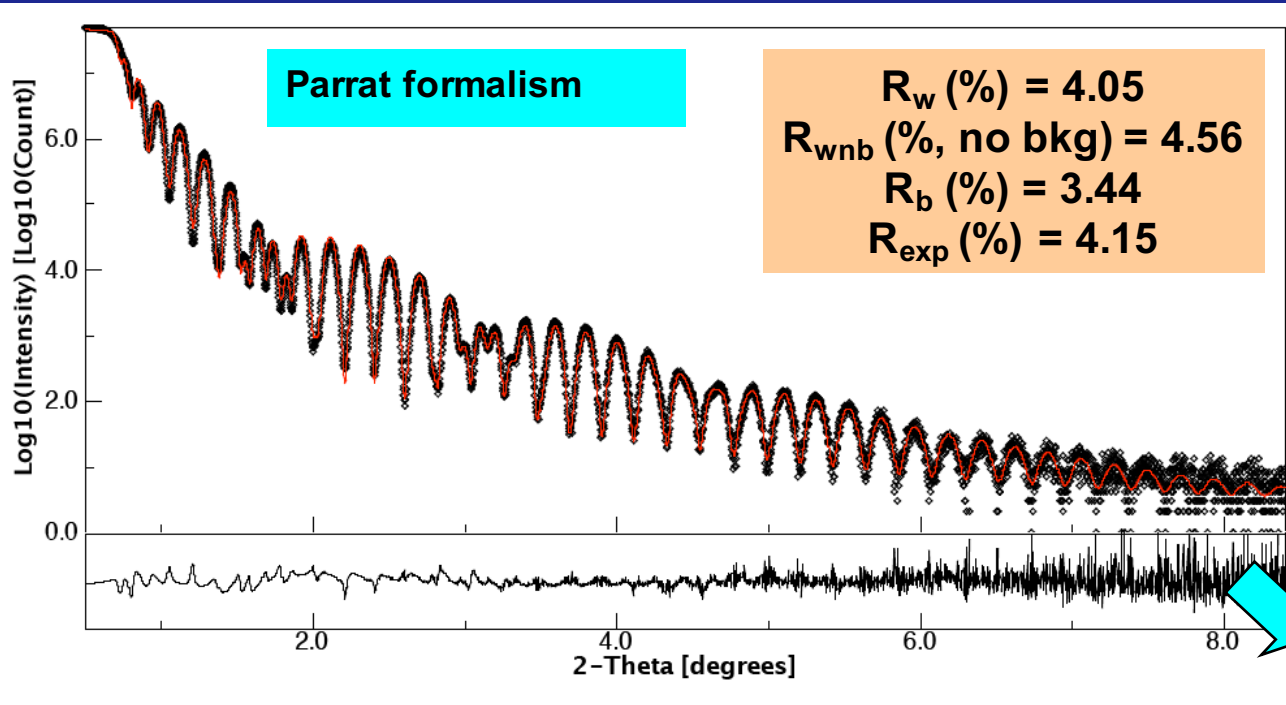
max {001}: 3.9 mrd
min: 0.5 mrd



Combined XRR, XRD & GiXRF Analysis



XRR



Highly porous In_2O_3 layer

Top layer: $q_c = 0.0294 \text{ \AA}^{-1}$; roughness $r = 0.38 \text{ nm}$

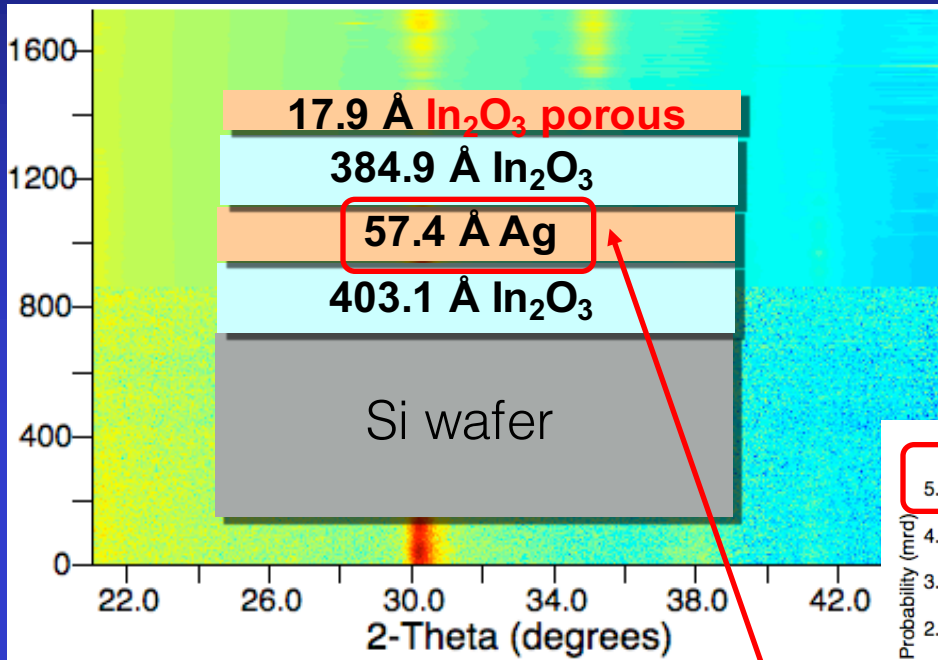
Top In_2O_3 : $q_c = 0.0504 \text{ \AA}^{-1}$; $r = 2.06 \text{ nm}$

Ag: $q_c = 0.0576 \text{ \AA}^{-1}$; $r = 0.26 \text{ nm}$

Bottom In_2O_3 : $q_c = 0.04889 \text{ \AA}^{-1}$; $r = 6.74 \text{ nm}$

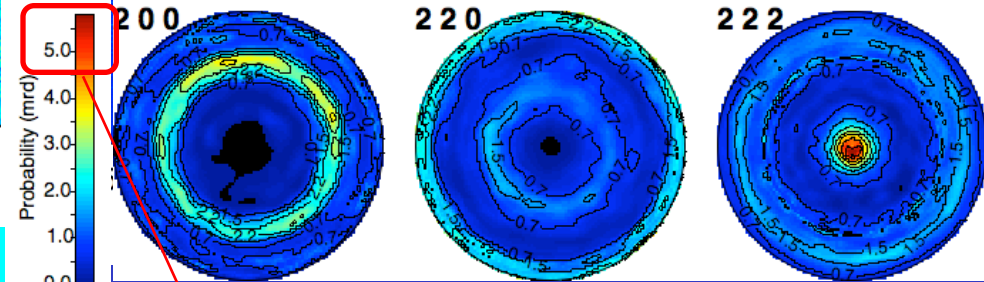
Si wafer: $q_c = 0.0313 \text{ \AA}^{-1}$; $r = 0.73 \text{ nm}$

XRD



R_w (%) = 23.97
 $R_{w\text{nb}}$ (% , no bkg) = 58.31
 R_b (%) = 18.71
 R_{exp} (%) = 22.04

In_2O_3



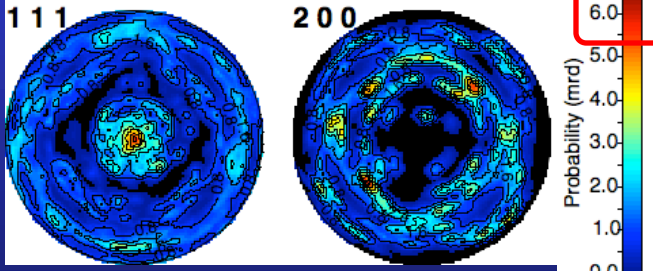
5 m.r.d.

Refined Ag phase parameters

↪ Isotropic crystallite size = 56.4 (1.3) Å

↪ Cell parameter: $a = 4.0943(7)$ Å

Ag:



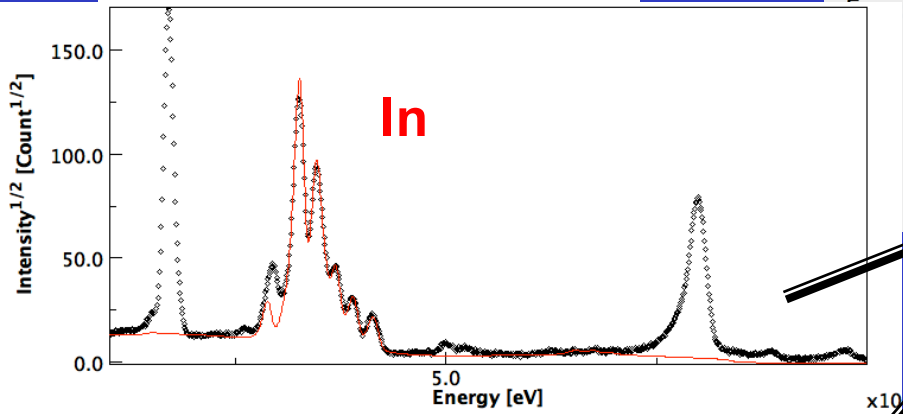
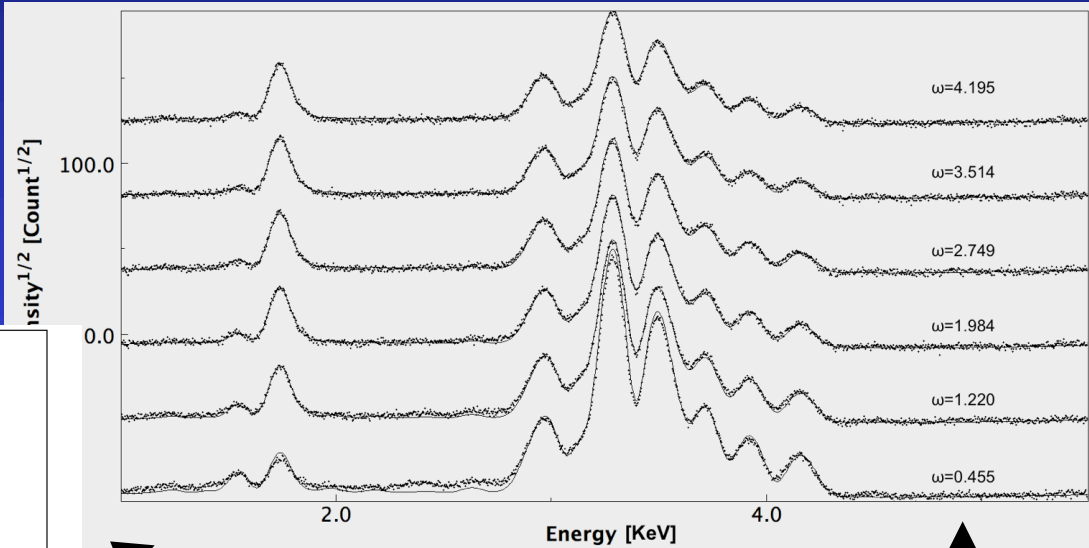
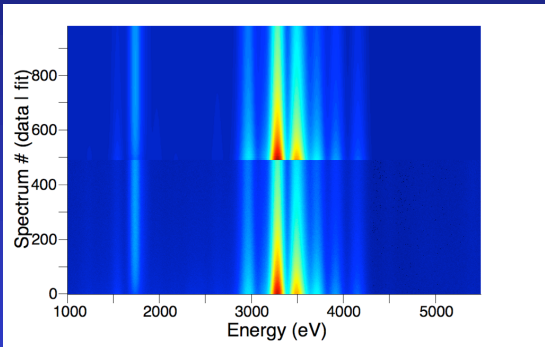
Refined In_2O_3 phase parameters

↪ $\sigma_{xx} = -1$ GPa (in-plane compressive stress)

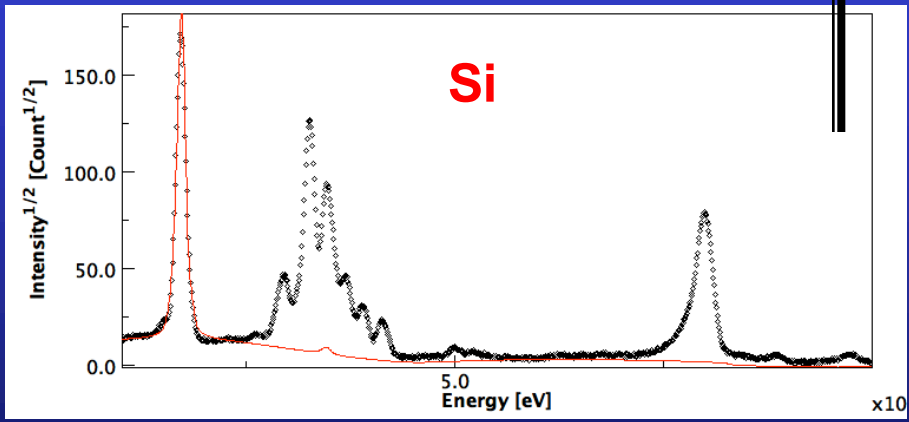
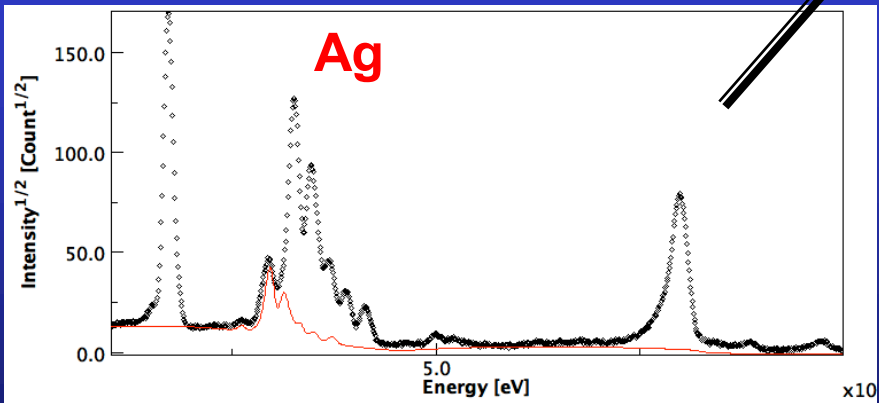
↪ Isotropic crystallite size = 153.2(5) Å

↪ Cell parameter: $a = 10.2104(5)$ Å

GiXRF



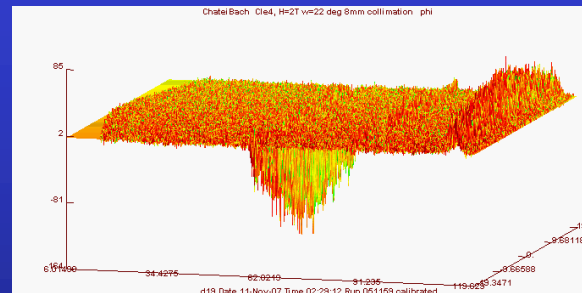
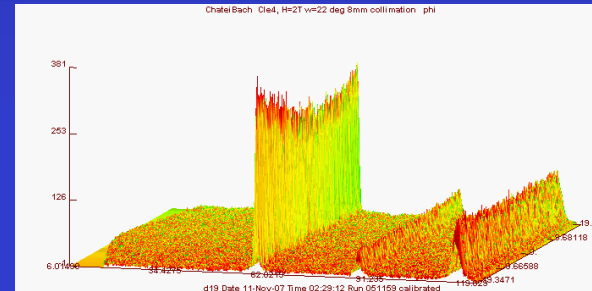
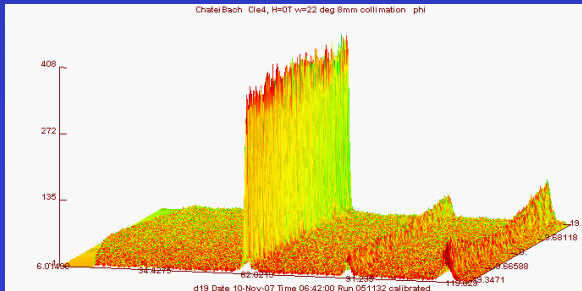
No presence of contaminant observed



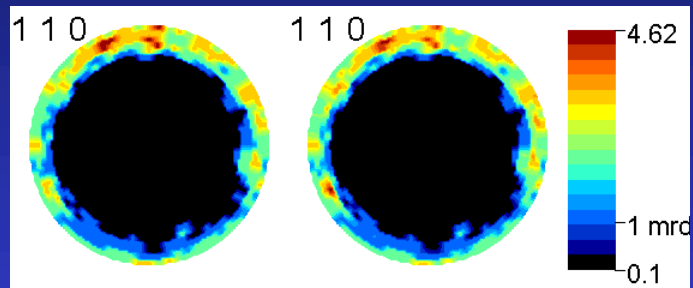
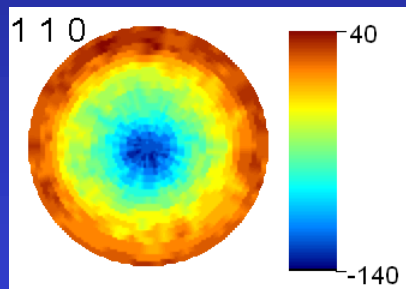
Magnetic QTA

$$I_{\vec{h}}(\vec{y}, 0) = I_{\vec{h}}^n(\vec{y}, 0) + I_{\vec{h}}^m(\vec{y}, 0)$$

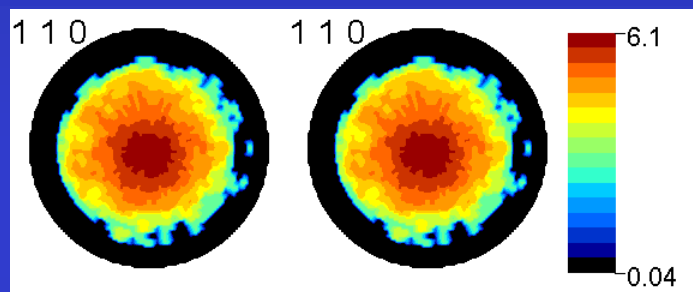
$$I_{\vec{h}}(\vec{y}, \vec{B}) = I_{\vec{h}}^n(\vec{y}, 0) + I_{\vec{h}}^m(\vec{y}, \vec{B})$$



$$\Delta I_{\vec{h}}^m(\vec{y}, \vec{B}) = I_{\vec{h}}^m(\vec{y}, \vec{B}) - I_{\vec{h}}^m(\vec{y}, 0)$$

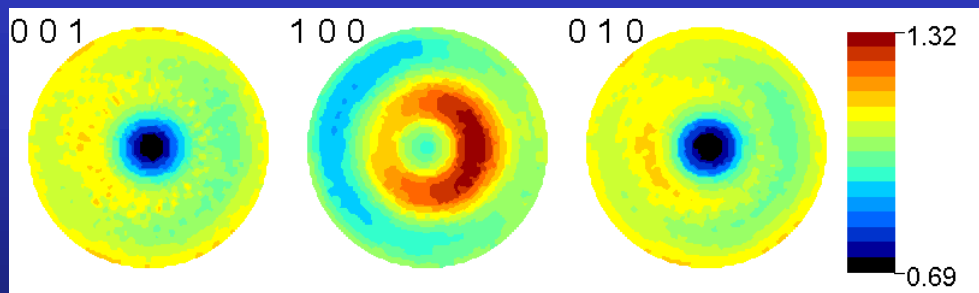


$$\Delta I_{\vec{h}}^{+p}(\vec{y}, \vec{B})$$



$$\Delta I_{\vec{h}}^{-p}(\vec{y}, \vec{B})$$

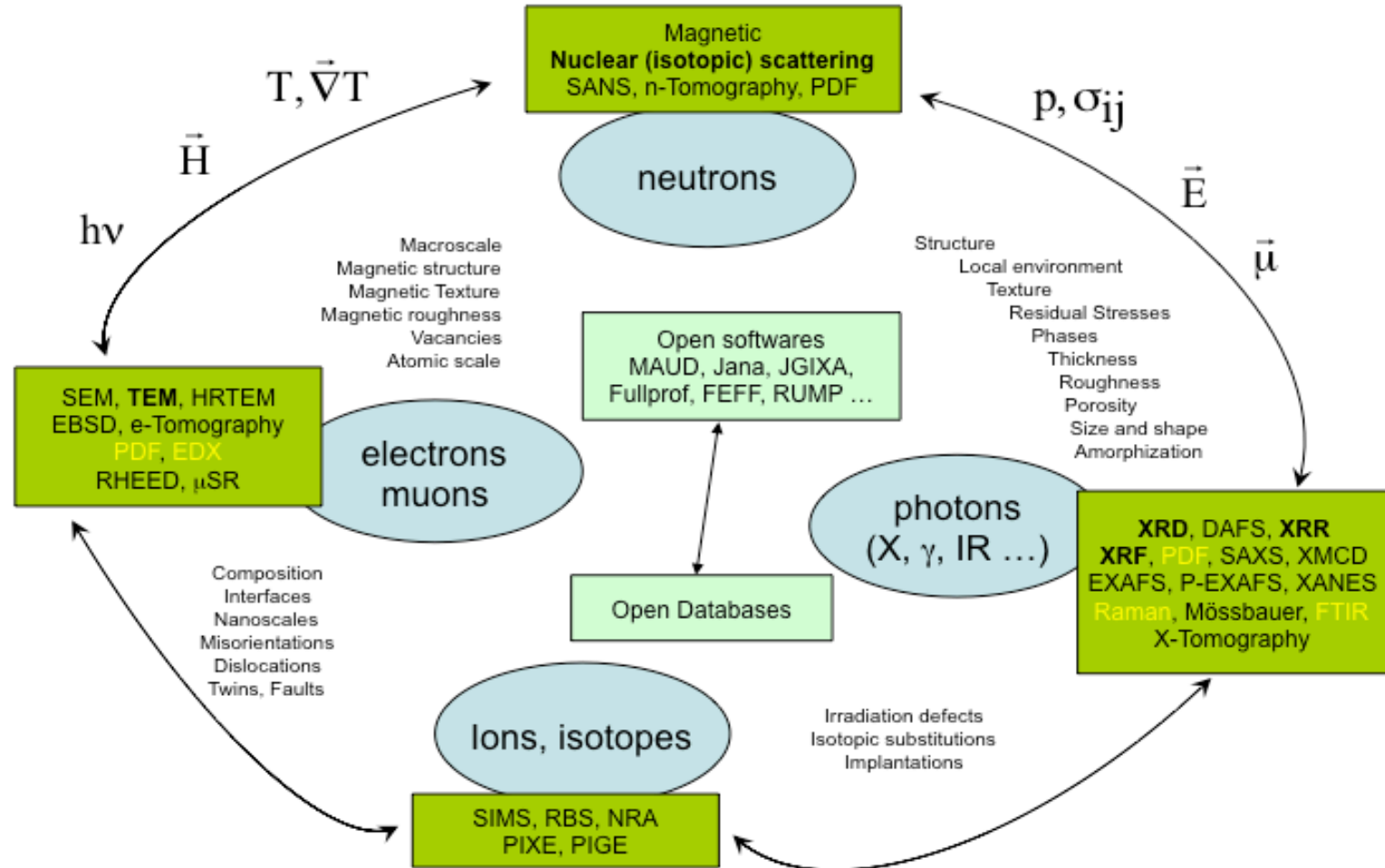
$$P_h(y, \vec{B}) = \frac{1}{2\pi} \int_{h \parallel y} f_{n,m}(g) d\bar{\varphi}$$



**** True iteration step #120 ****

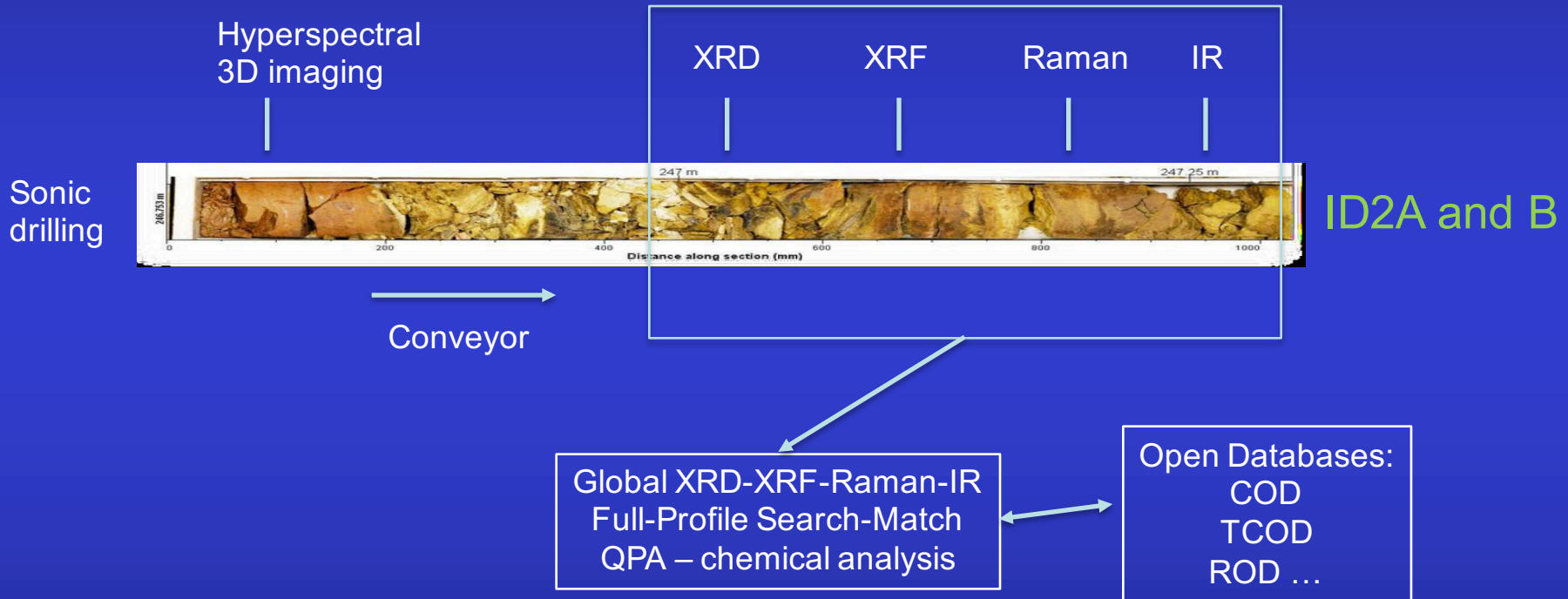
ODF min max:	0.64	2.26
Texture Index (F ²)	1.029	
Entropy	-0.014	
Average RP	0.24	
Average RP1	0.30	

More ?



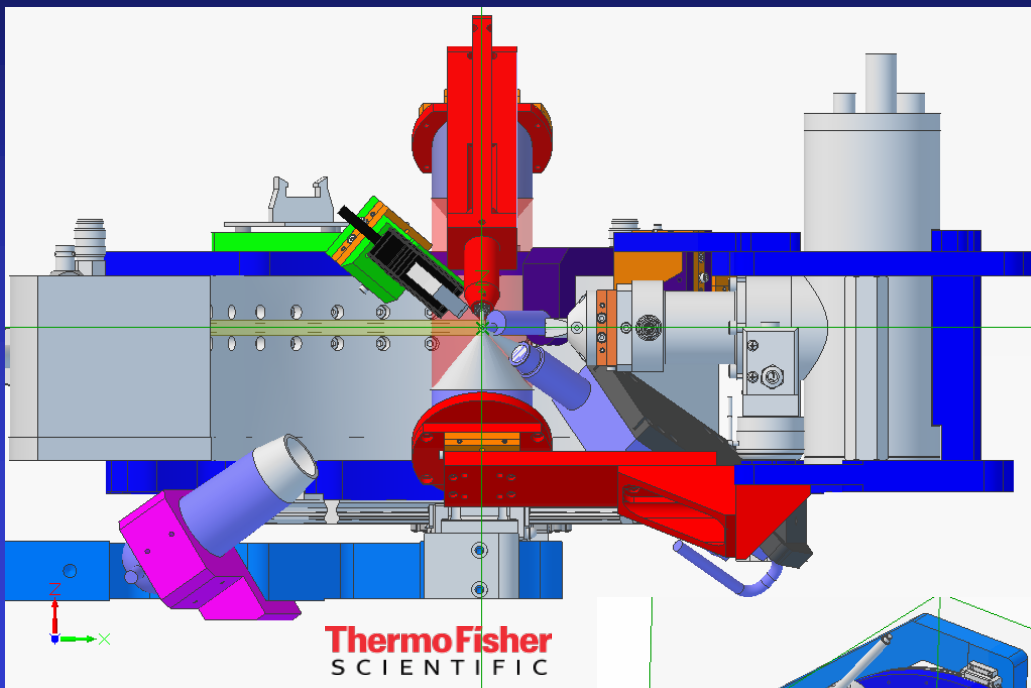
Combined Measurement-Analysis for SOLSA

Sequential Acquisition (on-mine real-time)



Combined Analysis

or Combined Measurements and Analysis:  ID1



SONIA CHATELAIN
 Professor, IAS2020
 HORIZON 2020
 101019182

A 2016 Research and Innovation (RI-M) Commission

SOLSA
 An innovative Expert System for Sustainable Exploration Technology & Geomodels
 2016 - 2020

SONIC DRILLING COUPLED WITH AUTOMATED MINERALOGY & CHEMISTRY ON MINE - ON LINE - REAL TIME

European Mining and Metallurgical Industries need to secure the Metal Supply for our markets while minimizing environmental impact. SOLSA provides a breakthrough in combining drilling and analytical technologies. It will optimize exploration, resource and reserve estimates, mining and anticipate process dysfunction.

CHALLENGES

- Lower grade, complex ores (porphyry, massive sulfide, high grade, high grade, high grade)
- High productivity (low cost, low cost, low cost)
- Precision (high precision, high precision, high precision)

EXPERT SYSTEM

- Robotized-automated semiquantitative drill core logging
- Geographic Coordinates
- Coherent complete drill core
- Innovative drill core box
- Fast drilling
- Monitoring While Drilling
- Reliable, validated mineralogical, textural & chemical data (COPRO-PIRAMAN-AMCINO)
- Based on intelligent Big Analytic Data mining & easy-to-use software
- Connect Drill core parameters to logged data => Up-grading the scientific open database (COD) for industrial purpose

COST-TIME REDUCTION on mine sites
 Tracer development for exploration & processing
 Optimizing resource and reserve estimates

CONSORTIUM

Nine transdisciplinary partners from 4 countries design and construct the expert system: 1 large and 2 small companies, 1 government organization, 5 universities and 1 research institute.

GLOBAL BENEFITS
 SOLSA pushes Europe in front

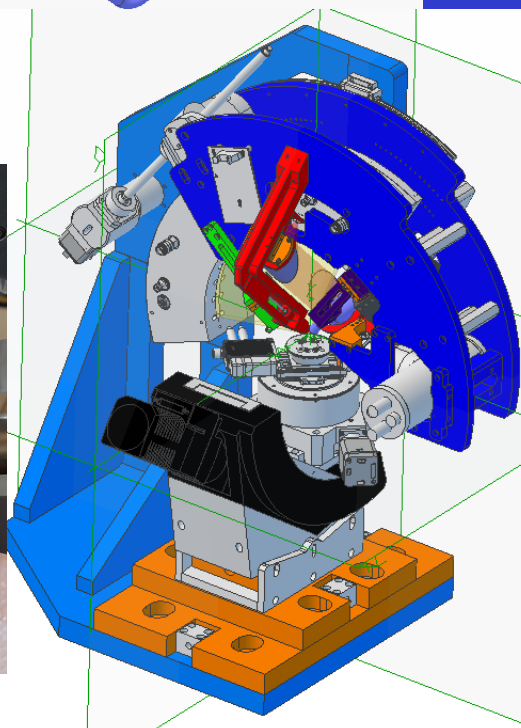
Tasks:

- Knowledge transfer
- Education
- Job creation
- Manufacturing
- Recycling
- Network
- Optimal Mining

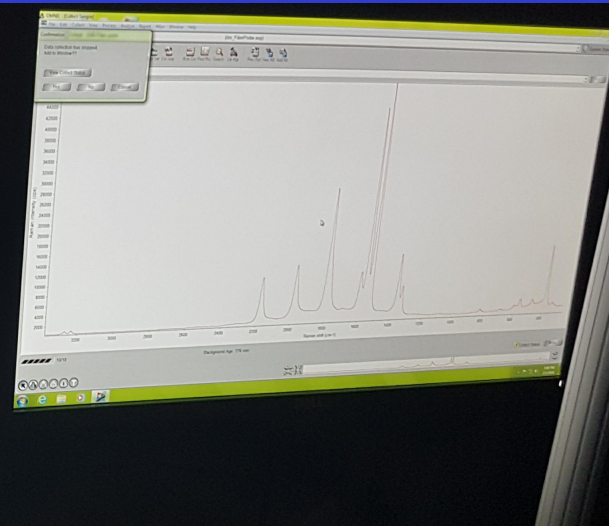
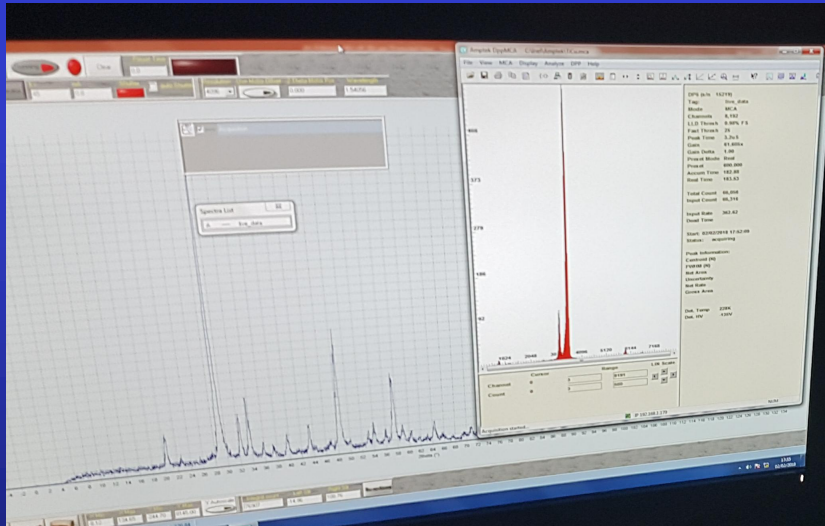
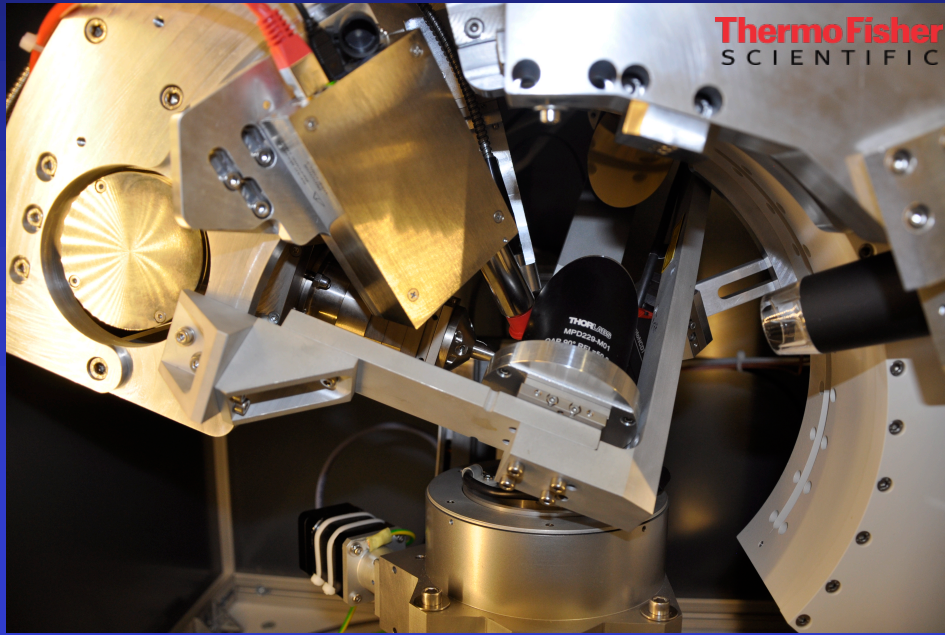
 Early Rehabilitation, Scalable to other sectors, Knowledge transfer, Education, Job creation, Manufacturing, Recycling, Network, Optimal Mining.

Total budget : 9.8 M€

solproject@thermofisher.com



XRD-XRF-Raman-
 FTIR Combined
 Analysis (SOLSA
 EU projet)



XRD-
XRF-
Raman
Comb.
Meas.

XRD-XRF-Raman-IR Combined Analysis

$$I_{aj} = \frac{\lambda}{hc} C_{aj} \frac{\tau_{aj}}{\mu_{j\lambda}/\rho_j} J_{aj} \omega_a g_a \exp \left\{ - \sum_{n=1}^{j-1} \frac{\mu_{na} d_n}{\sin \Psi_a} \right\} S_1 \int_0^{d_j} dz \left(\frac{-\partial P_{jz}}{\partial z} \right) \exp \left(\frac{\mu_{ja} z}{\sin \Psi_a} \right)$$

IR

XRF-GiXRF- TXRF
EDS

Databases
COD-ROD-MPOD

Raman

XRR

$$I_{(e_s, e_0)} = I_0 \frac{\hbar}{2\omega_m} (n_m + 1) \frac{(\omega_0 - \omega_m)^4}{c^4} |e_s \cdot \alpha_{ij}^m \cdot e_0|^2$$

$$r = \frac{M_{12}}{M_{22}} = \frac{r_{01} + r_{12} e^{-2iq_{1z}h}}{1 + r_{01}r_{12} e^{-2iq_{1z}h}}$$

Diffraction extended Rietveld (n, X, e⁻)

$$y_c(\mathbf{y}_S, \theta, \eta) = y_b(\mathbf{y}_S, \theta, \eta) + I_0 \sum_{i=1}^{N_L} \sum_{\Phi=1}^{N_\Phi} \frac{v_{i\Phi}}{V_{c\Phi}^2} \sum_h L_p(\theta) j_{\Phi h} |F_{\Phi h}|^2 \Omega_{\Phi h}(\mathbf{y}_S, \theta, \eta) P_{\Phi h}(\mathbf{y}_S, \theta, \eta) A_{i\Phi}(\mathbf{y}_S, \theta, \eta)$$

Full-Pattern Search-Match

[http://nanoair.dii.unitn.it:8080/sfpm/
cod.iutcaen.unicaen.fr](http://nanoair.dii.unitn.it:8080/sfpm/cod.iutcaen.unicaen.fr)

Diffraction pattern and sample composition

Upload diffraction pattern:

Atomic elements in the sample:

Sample nanocrystalline

Experiment details

Radiation:

X-ray tube:

Other : Wavelength (Å):

Instrument geometry:

Bragg-Brentano (theta-2theta)

Bragg-Brentano (2theta only), omega:

Debye-Scherrer

Transmission

Instrument broadening function:

Extra output (for debugging)

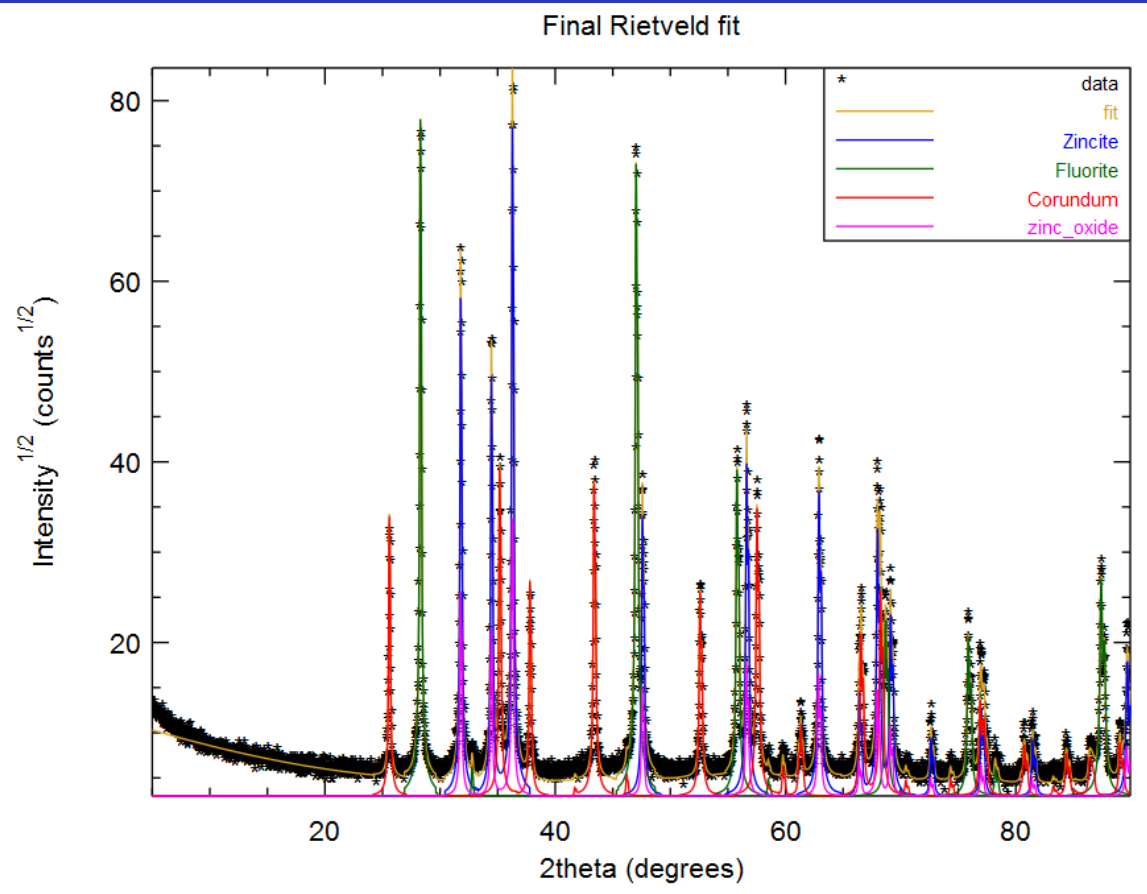
Structures database:

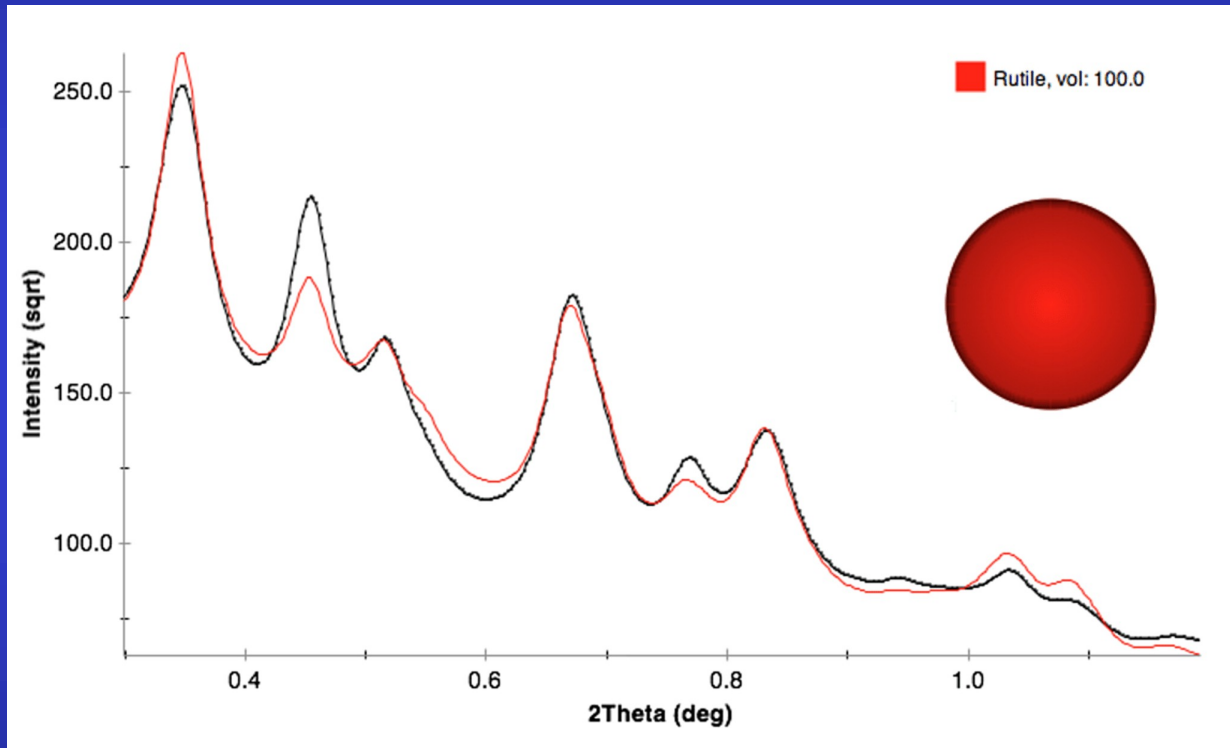
1 min later
>275000 COD
structures

Found phases and quantification:

Phase ID	name	vol. (%)	wt. (%)	crystallites (Å)	microstrain
9004178	Zincite	16.8284	23.9708	2148.26	0.00028435
9009005	Fluorite	42.5522	33.9388	2117.08	0.000363147
9007498	Corundum	37.2197	37.2493	1889.82	0.000267779
2300112	zinc_oxide	3.39971	4.84114	1754.74	6.98311e-05

Final Rietveld analysis, Rw: 0.159468, Goff: 1.95869





Rutile nanocrystalline Electron Powder Diffraction pattern

Combined Analysis Workshop series:

www.ecole.ensicaen.fr/~chateign/formation/

Thanks !



ESQUI
SOLSA

MEET
MIND
Xmat
COSTs



COMBIX: Chair of Excellence



FURNACE DAME
ECOCORAIL SEMOME



SMAM

