



Melt infiltrated/textured YBCO bulks with artificially patterned holes

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Aim

- facilitate the sample oxygenation and decrease the crack number in the ab planes
- decrease the number of voids and pores in large samples
- simplify the sample shaping for fault current limiters
- improve the sample cooling during applications, avoiding hot spots

State of the art

- **Preparation of regular arrays of antidots in Y123 thin films and observation of vortex lattice matching effects**

A. Castellanos, P. Selders, M. Vaupel, R. Wördenweber, G. Ockenfuss, A. v.d. Hart and K. Keck : EUCAS (1997) the Netherlands

- **Superconducting foam**

R.E. Suddakar and G.J. Schmitz SST 15(2002) L21

- **Growth of single domains through sintered YBaCuO pellets drilled with an array of holes for the fabrication of c-axis superconducting elements for current limitation application**

R. Tournier, X. Chaud, D. Isfort, L. Porcar, G. Kapelski : Pasreg-2003 Jena (Germany)

Samples preparation

Composition :

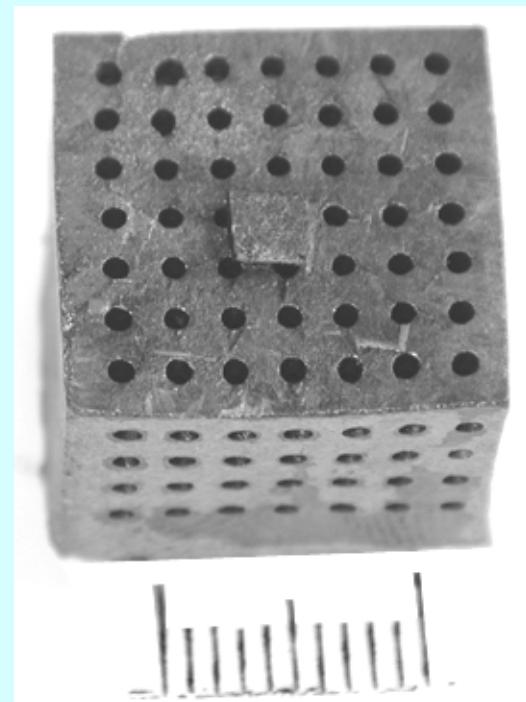
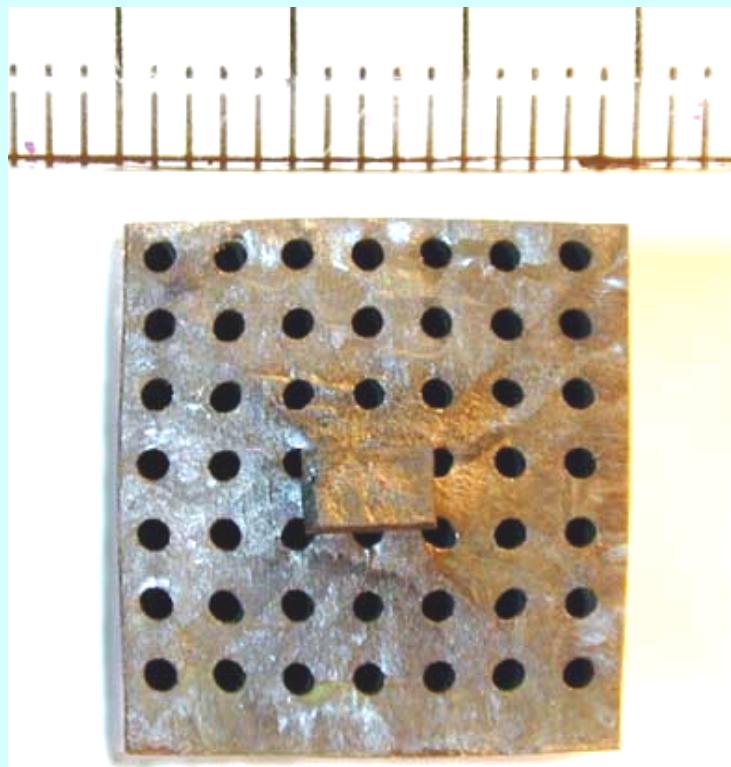
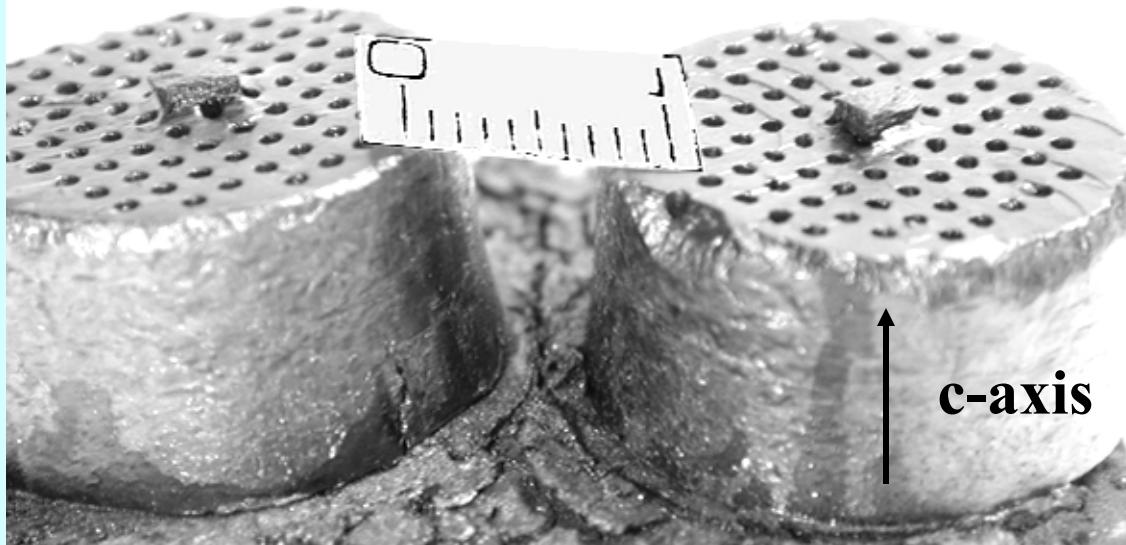
TSMG : Y123 + Y211 (25 mol %) + CeO₂+SnO₂

IG : (Y035+x%Y123) / Y211+ ~~CeO₂+SnO₂~~

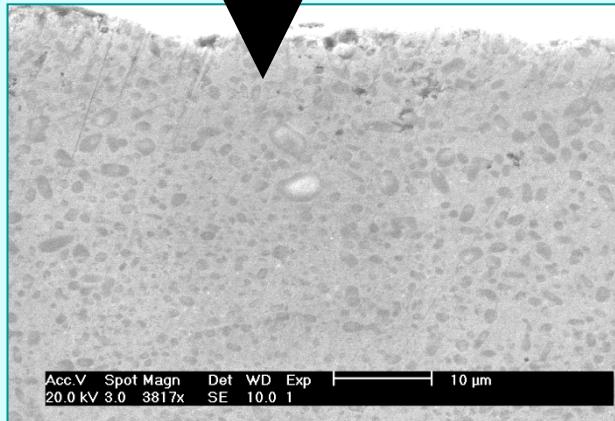
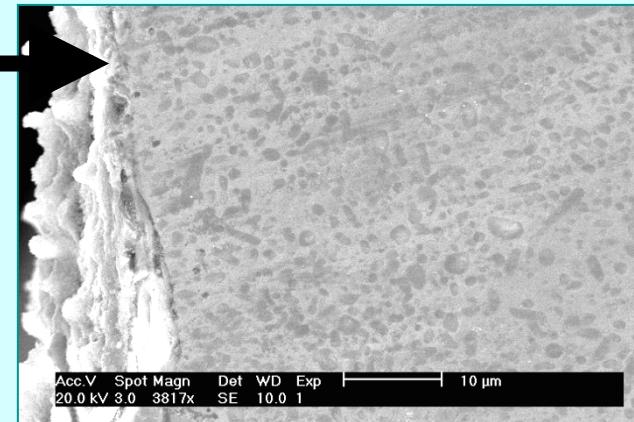
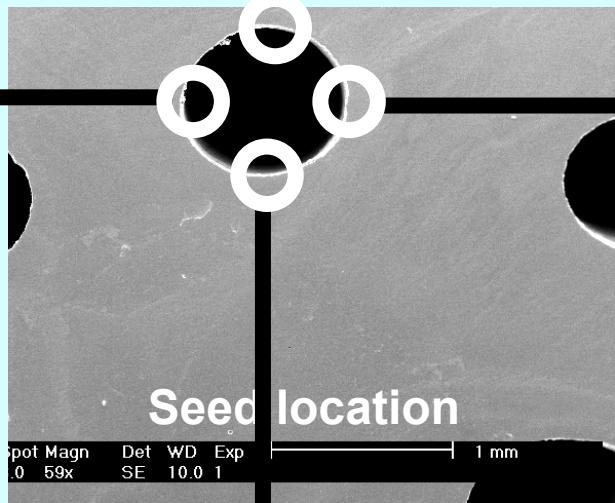
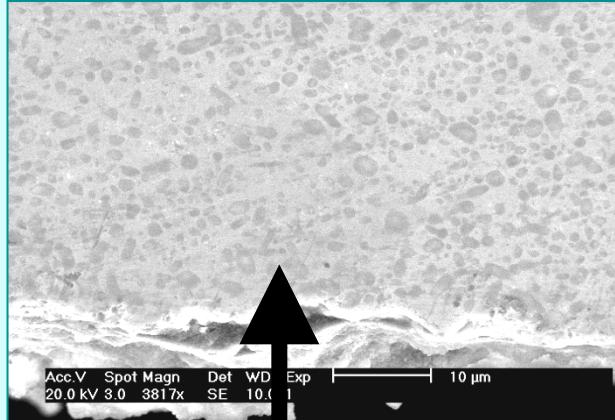
Process :

- sintering (920°C - 12 hours)
- drilling (0.5 to 2 mm diameter holes)
- conventionnal TSMG and/or melt infiltration growth (Sm123 seed)

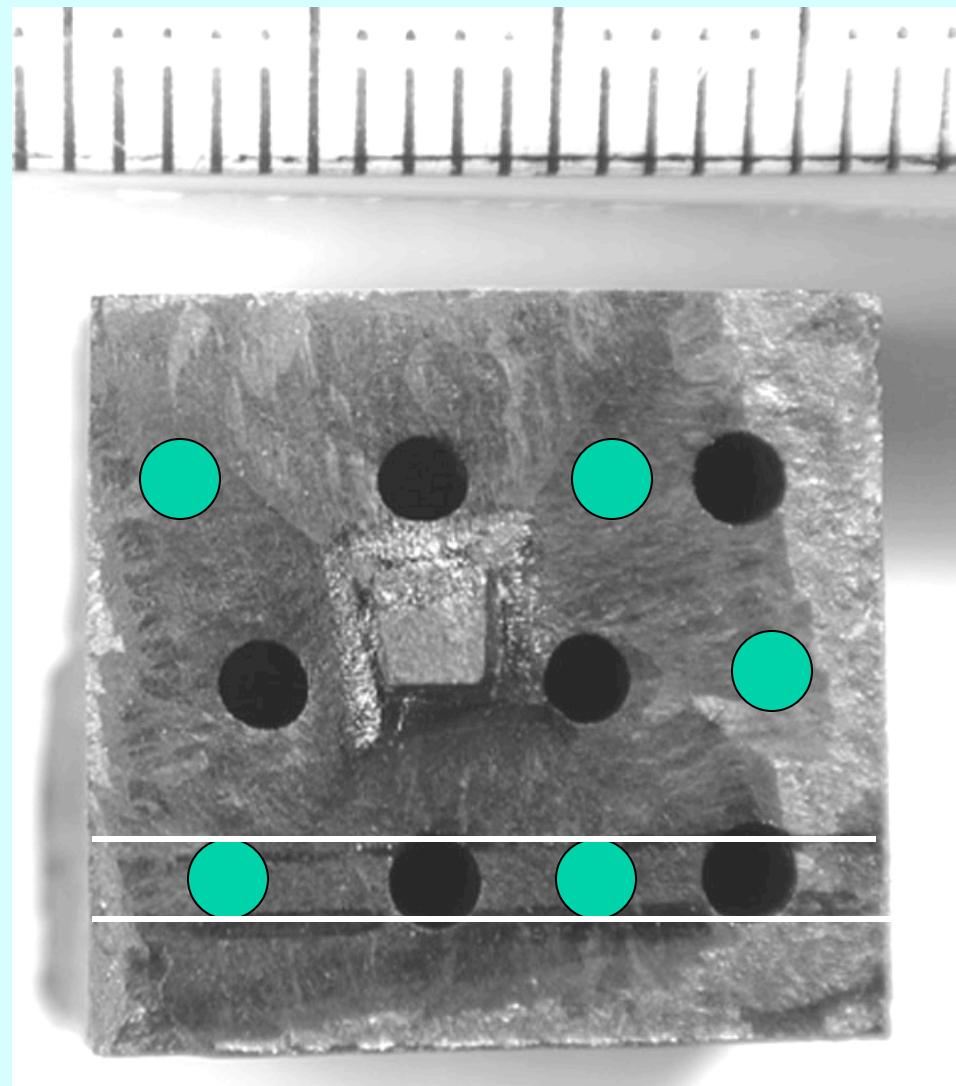
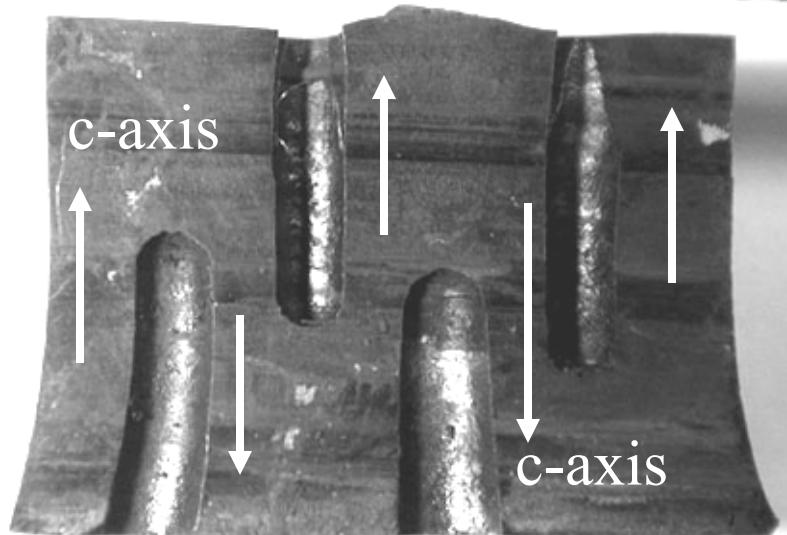
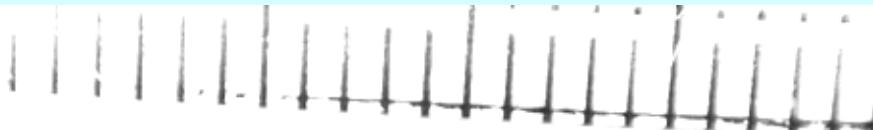
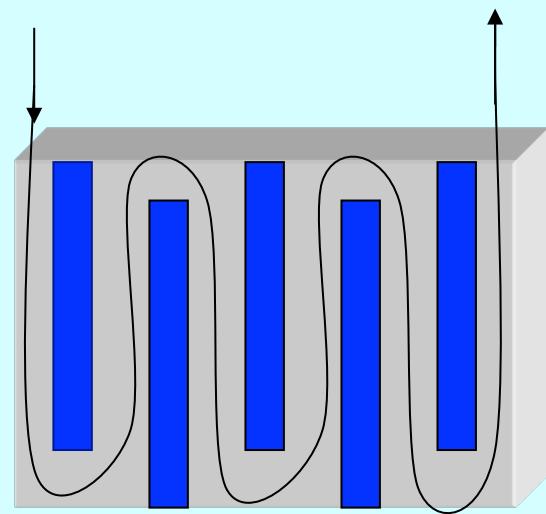
As-process samples



Microstructures



Meander shape/fault current limiter elements

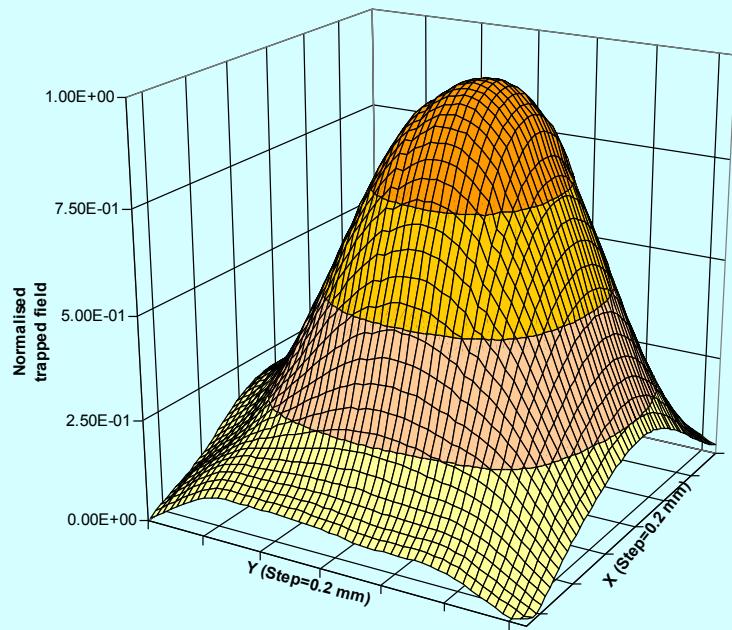


{006} Pole figure

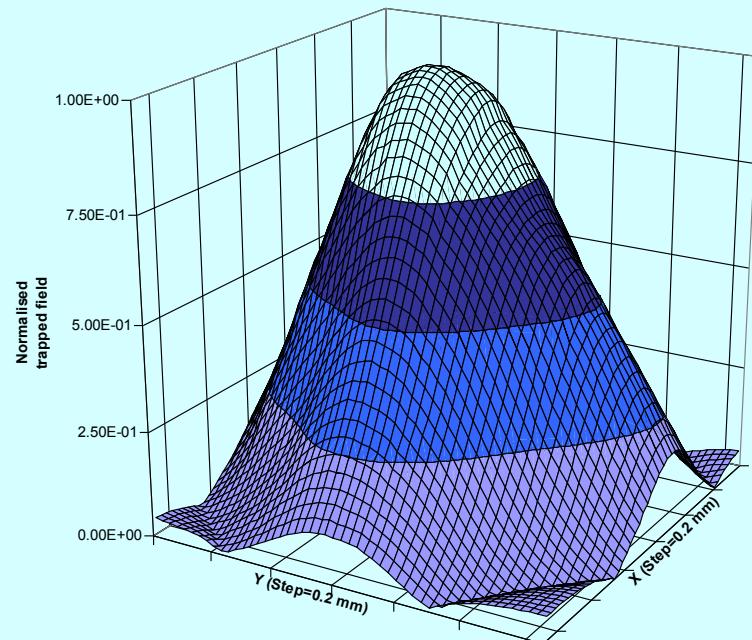


Field mapping : FC (0.4 T, 77K)

Without hole



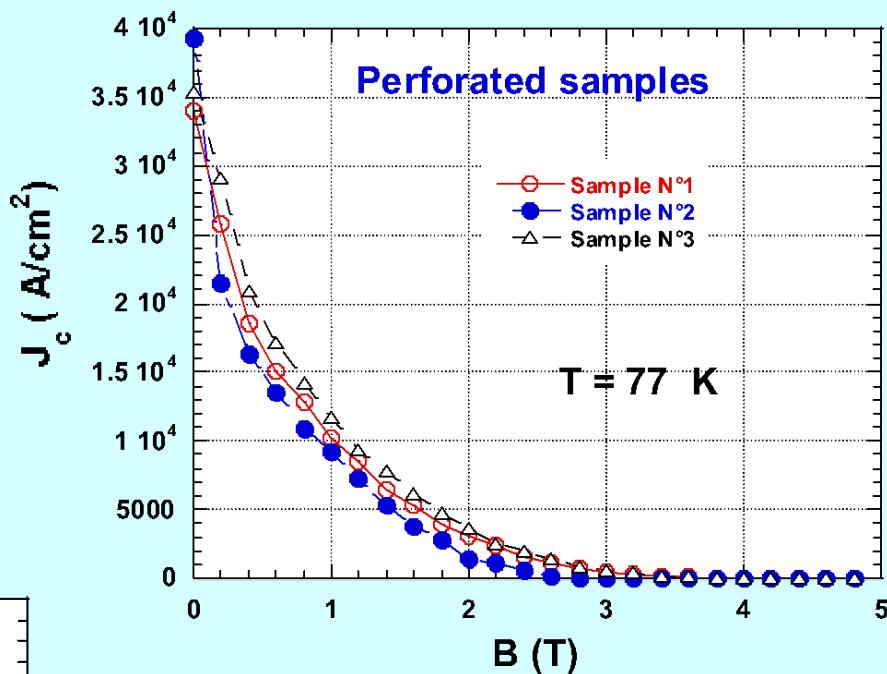
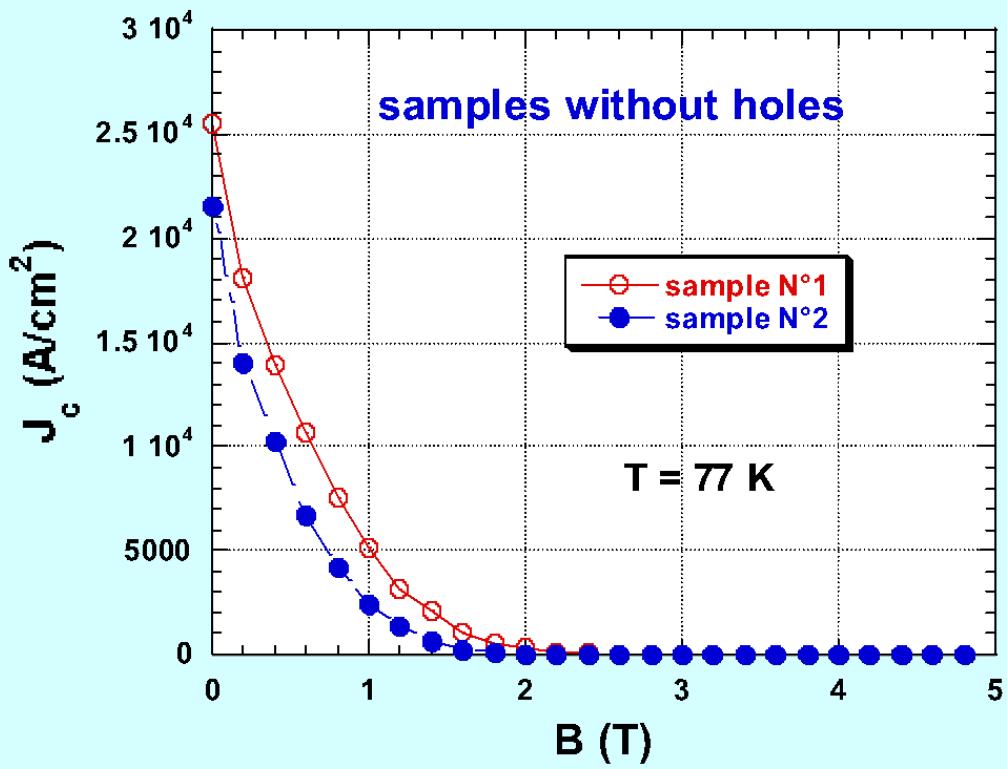
With hole



Similar values of the trapped field

No significant perturbation induced by the holes

Critical current density



Conclusion and outlook

The perforated samples exhibit a **c-axis grain orientation** confirmed by pole figure and the single domain character is evidenced by trapped-field distribution.

SEM studies have shown that **the hole presence does not hinder the domain growth** and that the typical microstructure is conserved. Further investigations concerning oxygenation effect, transport- J_c measurements, maximum trapped field capacity and **interconnected of regular holes** are under way.